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(54) Title: THIOPHENE-CARBOXAMIDE DERIVATIVES AND THEIR USE AS INHIBITORS OF THE ENZIME IKK-2

$$R^{2}$$

$$R^{2}$$

$$R^{2}$$

$$R^{3}$$

$$R^{4}$$

$$R^{5}$$

$$R^{5}$$

$$R^{5}$$

$$R^{1}$$

$$R^{1}$$

$$R^{2}$$

$$R^{1}$$

$$R^{2}$$

$$R^{1}$$

$$R^{2}$$

$$R^{1}$$

$$R^{2}$$

$$R^{3}$$

$$R^{4}$$

$$R^{5}$$

$$R^{5}$$

(57) Abstract: The invention relates to thiophene carboxamides of formula (I), wherein A, R¹, R², R³, R⁴, R⁵ and X are as defined in the specification, processes and intermediates used in their preparation, pharmaceutical compositions containing them and their use in therapy.

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THIOPHENE-CARBOXAMIDE DERIVATIVES AND THEIR USE AS INHIBITORS OF THE ENZYME IKK-2

Field of the Invention

The present invention relates to thiophene carboxamide derivatives, processes and intermediates used in their preparation, pharmaceutical compositions containing them and their use in therapy.

Background of the Invention

The NF-kB (nuclear factor kB) family is composed of homo- and heterodimers of the Rel family of transcription factors. A key role of these transcription factors is to induce and co-ordinate the expression of a broad spectrum of pro-inflammatory genes including cytokines, chemokines, interferons, MHC proteins, growth factors and cell adhesion molecules (for reviews see Verma et. al., Genes Dev. 9:2723-35, 1995; Siebenlist et. al., Ann. Rev. Cell. Biol. 10:405-455, 1994; Bauerle and Henkel, Ann. Rev. Immunol., 12:141-179, 1994; Barnes and Karin, New Engl. J. Med., 336:1066-1071, 1997).

The most commonly found Rel family dimer complex is composed of p50 NFkB and p65 RelA (Baeuerle and Baltimore, Cell 53:211-217, 1988; Baeuerle and Baltimore, Genes Dev. 3:1689-1698, 1989). Under resting conditions NF-kB dimers are retained in the cytoplasm by a member of the IkB family of inhibitory proteins (Beg et. al., Genes Dev.,

- 7:2064-2070, 1993; Gilmore and Morin, Trends Genet. 9:427-433, 1993; Haskil et. al., Cell 65:1281-1289, 1991). However, upon cell activation by a variety of cytokines or other external stimuli, IkB proteins become phosphorylated on two critical serine residues (Traenckner et. al., EMBO J., 14:2876, 1995) and are then targeted for ubiquitination and proteosome-mediated degradation (Chen, Z.J. et. al., Genes and Dev. 9:1586-1597, 1995;
- 25 Scherer, D.C. et. al., Proc. Natl. Acad. Sci. USA 92:11259-11263, 1996; Alkalay, I. et. al., Proc. Natl. Acad. Sci. USA 92:10599-10603, 1995). The released NF-κB is then able to translocate to the nucleus and activate gene transcription (Beg et.al., Genes Dev., 6:1899-1913, 1992).

A wide range of external stimuli have been shown to be capable of activating NF-κB 30 (Baeuerle, P.A., and Baichwal, V.R., Adv. Immunol., 65:111-136, 1997). Although the majority of NF-κB activators result in IκB phosphorylation, it is clear that multiple pathways lead to this key event. Receptor-mediated NF-κB activation relies upon specific interactions

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between the receptor and adapter/signalling molecules (for example, TRADD, RIP, TRAF, MyD88) and associated kinases (IRAK, NIK) (Song et. al., Proc. Natl. Acad. Sci. USA 94:9792-9796, 1997; Natoli et. al., JBC 272:26079-26082, 1997). Environmental stresses such as UV light and γ-radiation appear to stimulate NF-κB via alternative, less defined, 5 mechanisms.

Recent publications have partially elucidated the NF-κB activation. This work has identified three key enzymes which regulate specific IκB/NF-κB interactions: NF-κB inducing kinase (NIK) (Boldin et. al., Cell 85:803-815, 1996), IκB kinase-1 (IKK-1) (Didonato et. al., Nature 388:548, 1997; Regnier at. al., Cell 90:373 1997) and IκB kinase-2 (IKK-2) (Woronicz et. al., Science 278:866, 1997; Zandi et. al., Cell 91:243, 1997).

NIK appears to represent a common mediator of NF-kB signalling cascades triggered by tumour necrosis factor and interleukin-1, and is a potent inducer of IkB phosphorylation. However NIK is unable to phosphorylate IkB directly.

IKK-1 and IKK-2 are thought to lie immediately downstream of NIK and are capable
15 of directly phosphorylating all three IκB sub-types. IKK-1 and IKK-2 are 52% identical at the
amino acid level but appear to have similar substrate specificities; however, enzyme activities
appear to be different: IKK-2 is several-fold more potent than IKK-1. Expression data,
coupled with mutagenesis studies, suggest that IKK-1 and IKK-2 are capable of forming
homo- and heterodimers through their C-terminal leucine zipper motifs, with the
20 heterodimeric form being preferred (Mercurio et. al., Mol. Cell Biol., 19:1526, 1999; Zandi et.
al., Science; 281:1360, 1998; Lee et. al, Proc. Natl. Acad. Sci. USA 95:9319, 1998).

NIK, IKK-1 and IKK-2 are all serine/threonine kinases. Recent data has shown that tyrosine kinases also play a role in regulating the activation of NF-κB. A number of groups have shown that TNF-α induced NF-κB activation can be regulated by protein tyrosine 25 phosphatases (PTPs) and tyrosine kinases (Amer et. al., JBC 273:29417-29423, 1998; Hu et. al., JBC 273:33561-33565, 1998; Kaekawa et. al., Biochem. J. 337:179-184, 1999; Singh et. al., JBC 271 31049-31054, 1996). The mechanism of action of these enzymes appears to be in regulating the phosphorylation status of IκB. For example, PTP1B and an unidentified tyrosine kinase appear to directly control the phosphorylation of a lysine residue (K42) on Iκ 30 B-α, which in turn has a critical influence on the accessibility of the adjacent serine residues as targets for phosphorylation by IKK.

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Several groups have shown that IKK-1 and IKK-2 form part of a 'signalosome' structure in association with additional proteins including IKAP (Cohen et. al., Nature 395:292-296, 1998; Rothwarf et. al., Nature 395:297-300, 1998), MEKK-1, putative MAP kinase phosphatase (Lee et. al., Proc. Natl. Acad. Sci. USA 95:9319-9324, 1998), as well as 5 NIK and IkB. Data is now emerging to suggest that although both IKK-1 and IKK-2 associate with NIK, they are differentially activated, and therefore might represent an important integration point for the spectrum of signals that activate NF-kB. Importantly, MEKK-1 (one of the components of the putative signalosome and a target for UV light, LPS induced signalling molecules and small GTPases) has been found to activate IKK-2 but not IKK-1. 10 Similarly, NIK phosphorylation of IKK-1 results in a dramatic increase in IKK-1 activity but only a small effect on IKK-2 (for review, see Mercurio, F., and Manning, A.M., Current Opinion in Cell Biology, 11:226-232, 1999).

Inhibition of NF-κB activation is likely to be of broad utility in the treatment of inflammatory disease.

There is accumulating evidence that NF-kB signalling plays a significant role in the development of cancer and metastasis. Abnormal expression of c-Rel, NF-κB2 or IκBα have been described in a number of tumour types and tumour cell lines, and there is now data to show that constitutive NF-xB signalling via IKK-2 takes place in a wide range of tumour cell lines. This activity has been linked to various upstream defects in growth factor signalling 20 such as the establishment of autocrine loops, or the presence of oncogene products e.g. Ras, AKT, Her2, which are involved in the activation of the IKK complex. Constitutive NF-kB activity is believed to contribute to oncogenesis through activation of a range of antiapoptotic genes e.g. A1/Bfi-1, IEX-1, XIAP, leading to the suppression of cell death pathways, and transcriptional upregulation of cyclin D1 which promotes cell growth. Other 25 data indicate that this pathway is also likely to be involved in the regulation of cell adhesion and cell surface proteases. This suggests a possible additional role for NF-κB activity in the development of metastasis. Evidence confirming the involvement of NF-kB activity in oncogenesis includes the inhibition of tumour cell growth in vitro and in vivo on expression of a modified form of $I\kappa B\alpha$ (super-repressor $I\kappa B\alpha$).

In addition to the constitutive NF-kB signalling observed in many tumour types, it has been reported that NF-kB is also activated in response to certain types of chemotherapy. Inhibition of NF- κ B activation through expression of the super-repressor form of $I\kappa$ B α in

parallel with chemotherapy treatment has been shown to enhance the anti-tumour effect of the chemotherapy in xenograft models. NF-kB activity is therefore also implicated in inducible chemoresistance.

Patent application WO 01/58890 discloses certain thiophene carboxamide derivatives

5 that are useful as IKK-2 inhibitors. We now disclose a further group of thiophene
carboxamide derivatives that possess desirable pharmacological activity profiles, in particular,
increased beneficial potencies.

Disclosure of the Invention

10 According to the present invention, there is provided a compound of formula (I)

$$R^{2} \xrightarrow{A} \qquad NH_{2}$$

$$CR^{3}R^{4} \xrightarrow{X}$$

$$R^{5}$$

$$R^{5}$$

$$(I)$$

wherein

R¹ represents H or CH₃;

R² represents hydrogen, halogen, cyano, C1 to 2 alkyl, trifluoromethyl or C1 to 2 alkoxy; R³ and R⁴ independently represent H or CH₃; or the group CR³R⁴ together represents a C3 to 6 cycloalkyl ring;

A represents a six-membered aromatic ring optionally incorporating one or two nitrogen atoms; and the group -CR³R⁴-X-R⁵ is bonded to ring A in the 4-position relative to the

20 thiophene ring;

X represents NR⁶;

 R^5 represents H, C1 to 6 alkyl, C2 to 6 alkenyl or C3 to 6 cycloalkyl; said cycloalkyl group optionally incorporating one heteroatom selected from O, $S(O)_n$ or NR^7 ; said alkyl group being optionally further substituted by one or more groups selected independently from CN,

25 OH, C1 to 4 alkoxy, F, a C5 to 10 monocyclic or bicyclic aromatic ring system optionally

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incorporating one or two heteroatoms independently selected from O, S and N, and said ring system being optionally further substituted by one or more substituents selected independently from halogen, C1 to 2 alkyl, C1 to 2 alkoxy or CF₃; or said alkyl being optionally further substituted by a C5 to 6 cycloalkyl ring that optionally incorporates a heteroatom selected from O, S(O)_m or NR⁸ and/or a carbonyl group and is optionally further substituted by OH; R⁶ represents H or C1 to 6 alkyl; said alkyl group being optionally further substituted by CN, OH, C1 to 4 alkoxy or one or more fluoro atoms; n and m independently represent an integer 0, 1 or 2; R⁷ and R⁸ independently represent H or C1 to 2 alkyl;

10 and pharmaceutically acceptable salts thereof.

Certain compounds of formula (I) are capable of existing in stereoisomeric forms. It will be understood that the invention encompasses all geometric and optical isomers of the compounds of formula (I) and mixtures thereof including racemates. Tautomers and mixtures thereof also form an aspect of the present invention.

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In one embodiment, R1 in formula (I) represents H.

In another embodiment, R² in formula (I) represents H.

20 In another embodiment, A represents an optionally substituted phenyl.

In another embodiment, R³ and R⁴ in formula (I) each represent H.

In yet another embodiment, R⁵ represents C1 to 4 alkyl or C3 to 6 cycloalkyl; said

25 cycloalkyl group optionally incorporating one heteroatom selected from O, S(O)_n or NR⁷; and

said alkyl group being optionally further substituted by 1, 2 or 3 groups selected independently

from CN, OH, C1 to 4 alkoxy, F, a C5 to 10 monocyclic and bicyclic aromatic ring system

optionally incorporating one or two heteroatoms independently selected from O, S and N, and

said ring system being optionally further substituted by 1, 2 or 3 substituents selected

30 independently from halogen, C1 to 2 alkyl, C1 to 2 alkoxy and CF₃; or said alkyl being

optionally further substituted by a C5 to 6 cycloalkyl ring that optionally incorporates a

heteroatom selected from O, S(O)_m or NR⁸ and/or a carbonyl group and is optionally further

substituted by 1 OH group.

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In another embodiment, R⁵ represents C1 to 6 alkyl or C3 to 6 cycloalkyl; said cycloalkyl group optionally incorporating one heteroatom selected from O, S(O)_n or NR⁷; and said alkyl group being optionally further substituted by 1, 2 or 3 groups selected independently from CN, OH, C1 to 4 alkoxy, F, a C5 to 10 monocyclic and a bicyclic aromatic ring system optionally incorporating one or two heteroatoms independently selected from O, S and N, and said ring system being optionally further substituted by 1, 2 or 3 substituents selected independently from halogen, C1 to 2 alkyl, C1 to 2 alkoxy and CF₃; or said alkyl being optionally further substituted by a C5 to 6 cycloalkyl ring that optionally incorporates a heteroatom selected from O, S(O)_m or NR⁸ and/or a carbonyl group and is optionally further substituted by 1 OH group.

In another embodiment R⁶ represents H or C1 to 4 alkyl; said alkyl group being optionally substituted by CN, OH, C1 to 4 alkoxy or by 1, 2 or 3 fluoro atoms.

In one embodiment, the carboxamido group in formula (I) is attached to the 3-position of the thiophene ring.

In another embodiment, the carboxamido group in formula (I) is attached to the 2-position of the thiophene ring.

In one embodiment the present invention relates to a class of compounds of formula (I) wherein R¹, R², R³ and R⁴ each represent H; the carboxamido group is attached to the 3-position of the thiophene ring; the carboxamido group in formula (I) is attached to the 2-position of the thiophene ring; A represents an optionally substituted phenyl; and R⁵ and R⁶ are as defined above.

In another embodiment the present invention relates to a class of compounds of formula (I) wherein R¹, R², R³ and R⁴ each represent H; the carboxamido group is attached to the 3-position of the thiophene ring; the carboxamido group in formula (I) is attached to the 2-position of the thiophene ring; A represents phenyl; R6 is H or C1 to 4 alkyl; said alkyl group being optionally substituted by CN, OH, C1 to 4 alkoxy or by 1, 2 or 3 fluoro atoms; and R⁵ has any of the definitions defined above.

In another embodiment the present invention relates to a class of compounds of formula (I) wherein R¹, R², R³ and R⁴ each represent H; the carboxamido group is attached to the 3-position of the thiophene ring; the carboxamido group in formula (I) is attached to the 2-position of the thiophene ring; A represents phenyl; R6 is H or C1 to 4 alkyl; said alkyl group being optionally substituted by CN, OH, C1 to 4 alkoxy or by 1, 2 or 3 fluoro atoms; and R⁵

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represents C1 to 6 alkyl or C3 to 6 cycloalkyl; said cycloalkyl group optionally incorporating one heteroatom selected from O, S(O)_n or NR⁷; and said alkyl group being optionally further substituted by 1, 2 or 3 groups selected independently from CN, OH, C1 to 4 alkoxy, F, a C5 to 10 monocyclic and a bicyclic aromatic ring system optionally incorporating one or two heteroatoms independently selected from O, S and N, and said ring system being optionally further substituted by 1, 2 or 3 substituents selected independently from halogen, C1 to 2 alkyl, C1 to 2 alkoxy and CF₃; or said alkyl being optionally further substituted by a C5 to 6 cycloalkyl ring that optionally incorporates a heteroatom selected from O, S(O)_m or NR⁸ and/or a carbonyl group and is optionally further substituted by 1 OH group.

The compounds of formula (I) and their pharmaceutically acceptable salts have the advantage that they are inhibitors of the enzyme IKK-2.

The invention further provides a process for the preparation of compounds of formula (I) or a pharmaceutically acceptable salt, enantiomer or racemate thereof.

According to the invention there is also provided a compound of formula (I), or a pharmaceutically acceptable salt thereof, for use as a medicament.

Another aspect of the invention provides the use of a compound of formula (I) or a pharmaceutically acceptable salt thereof, in the manufacture of a medicament, for the treatment or prophylaxis of diseases or conditions in which inhibition of IKK-2 activity is beneficial.

A more particular aspect of the invention provides the use of a compound of formula

(I) or a pharmaceutically acceptable salt thereof, in the manufacture of a medicament, for the treatment or prophylaxis of inflammatory disease.

According to the invention, there is also provided a method of treating, or reducing the risk of, diseases or conditions in which inhibition of IKK-2 activity is beneficial which comprises administering to a person suffering from or at risk of, said disease or condition, a therapeutically effective amount of a compound of formula (I), or a pharmaceutically acceptable salt thereof.

More particularly, there is also provided a method of treating, or reducing the risk of, inflammatory disease in a person suffering from or at risk of, said disease, wherein the method comprises administering to the person a therapeutically effective amount of a compound of formula (I) or a pharmaceutically acceptable salt thereof.

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Particular compounds of the invention include those exemplified herein:

- 2-[(aminocarbonyl)amino]-5-(4-{[2,2,2-trifluoroethyl)amino]methyl}phenyl)thiophene-3-carboxamide;
- 5 2-[(aminocarbonyl)amino]-5-{4-[(isopropylamino)methyl]phenyl}thiophene-3-carboxamide;
 - 2-[(aminocarbonyl)amino]-5-{4-[(bis-(2-methoxyethyl)amino)methyl]phenyl}thiophene-3-carboxamide;
 - 2-[(aminocarbonyl)amino]-5-{4-[(N-ethyl-N-(2-methoxyethyl)amino)methyl]phenyl}-thiophene-3-carboxamide;
- 10 2-[(aminocarbonyl)amino]-5-{4-[dimethylaminomethyl]phenyl}thiophene-3-carboxamide;
 - 2-[(aminocarbonyl)amino]-5-{4-[(N-(2,2,2-trifluoroethyl)-N-(2-methoxyethyl)amino)-methyl]phenyl}thiophene-3-carboxamide;
 - 2-[(aminocarbonyl)amino]-5-{4-[(2-methoxyethyl)amino)methyl]phenyl}thiophene-3-carboxamide;
- 2-[(aminocarbonyl)amino]-5-[4-{[(2-(1H-indol-3-yl)ethyl)amino]methyl}phenyl) thiophene-3-carboxamide:
 - 2-[(aminocarbonyl)amino]-5-[4-{methylaminomethyl}phenyl]thiophene-3-carboxamide;
 - 2-[(aminocarbonyl)amino]-5-[4-{cyclopropylaminomethyl}phenyl]thiophene-3-carboxamide;
 - 2-[(aminocarbonyl)amino]-5-[4-{([(2R)-2-hydroxypropyl]amino)methyl}phenyl] thiophene-3-
- 20 carboxamide;
 - 2-[(aminocarbonyl)amino]-5-[4-{([(2S)-2-hydroxypropyl]amino)methyl}phenyl] thiophene-3-carboxamide;
 - 2-[(aminocarbonyl)amino]-5-[4-{[(tetrahydrofuran-2-ylmethyl)amino]methyl}phenyl] thiophene-3-carboxamide;
- 25 2-[(aminocarbonyl)amino]-5-[4-{[(4-fluorobenzyl)amino]methyl}phenyl]thiophene-3-carboxamide;
 - 2-[(aminocarbonyl)amino]-5-[4-{[(3-{2-oxopyrrolidin-1-yl}propyl)amino]methyl} phenyl]thiophene-3-carboxamide;
 - 2-[(aminocarbonyl)amino]-5-[4-{[(1-naphthylmethyl)amino]methyl}phenyl]thiophene-3-
- 30 carboxamide:
 - 2-[(aminocarbonyl)amino]-5-[4-{([1-(4-chlorobenzyl)-2-hydroxyethyl]amino)methyl} phenyl]thiophene-3-carboxamide;

- 2-[(aminocarbonyl)amino]-5-[4-{(cyclopentylamino)methyl}phenyl]thiophene-3-carboxamide;
- 2-[(aminocarbonyl)amino]-5-[4-{[(pyridin-3-ylmethyl)amino]methyl}phenyl]thiophene-3-carboxamide;
- 5 2-[(aminocarbonyl)amino]-5-[4-{[(2-[pyridin-2-yl]ethyl)amino]methyl}phenyl]thiophene-3-carboxamide;
 - 2-[(aminocarbonyl)amino]-5-[4-{[({2-hydroxy-1,1-dimethyl}ethyl)amino]methyl}phenyl] thiophene-3-carboxamide;
 - $2-[(aminocarbonyl)amino]-5-[4-\{[(\{1,2-diphenyl\}ethyl)amino]methyl\}phenyl]thiophene-3-amino[amino]methyl]$
- 10 carboxamide;
 - 2-[(aminocarbonyl)amino]-5-[4-{[({2-methoxy-1-methyl}ethyl)amino]methyl}phenyl] thiophene-3-carboxamide;
 - 2-[(aminocarbonyl)amino]-5-[4-{[({2-hydroxy-1-methyl}ethyl)amino]methyl}phenyl] thiophene-3-carboxamide;
- 15 2-[(aminocarbonyl)amino]-5-[4-{[(2-methylbenzyl)amino]methyl}phenyl]thiophene-3-carboxamide;
 - 2-[(aminocarbonyl)amino]-5-[4-{[(3-methoxybenzyl)amino]methyl}phenyl]thiophene-3-carboxamide;
 - $2\hbox{-}[(aminocarbonyl)amino]\hbox{-}5\hbox{-}[4\hbox{-}\{[(2\hbox{-}fluorobenzyl)amino]methyl}] phenyl] thiophene-3-amino[methyl]$
- 20 carboxamide;
 - 2-[(aminocarbonyl)amino]-5-[4-{[(3-fluorobenzyl)amino]methyl}phenyl]thiophene-3-carboxamide;
 - 2-[(aminocarbonyl)amino]-5-[4-{[(4-{phenyl}butyl)amino]methyl}phenyl]thiophene-3-carboxamide;
- 25 2-[(aminocarbonyl)amino]-5-[4-{([3-(trifluoromethyl)benzyl]amino)methyl}phenyl] thiophene-3-carboxamide;
 - 2-[(aminocarbonyl)amino]-5-[4-{[(5-cyanopentyl)amino]methyl}phenyl]thiophene-3-carboxamide;
 - $2\hbox{-[(aminocarbonyl)amino]-5-[4-{((2-methyl)propylamino)methyl)phenyl]} thiophene-3-phenyl]} thiophene-3-phenyl] thiophene-$
- 30 carboxamide;
 - 2-[(aminocarbonyl)amino]-5-[4-{[(4-methoxybenzyl)amino]methyl}phenyl]thiophene-3-carboxamide;

- 2-[(aminocarbonyl)amino]-5-[4-{[(2-phenylethyl)amino]methyl}phenyl]thiophene-3-carboxamide;
- 2-[(aminocarbonyl)amino]-5-[4-{[(2-hydroxyethyl)amino]methyl}phenyl]thiophene-3-carboxamide;
- 5 2-[(aminocarbonyl)amino]-5-[4-{[({2-methoxy-2-methyl}propyl)amino]methyl}phenyl] thiophene-3-carboxamide;
 - 3-[(aminocarbonyl)amino]-5-[4-{[N-(4-fluorobenzyl)-N-methylamino]methyl}phenyl] thiophene-2-carboxamide;
 - 3-[(aminocarbonyl)amino]-5-[4-{[N-(2-{pyridin-2-yl}ethyl)methylamino]methyl}phenyl]
- 10 thiophene-2-carboxamide;

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- 3-[(aminocarbonyl)amino]-5-[4-{[N-(pyridin-2-ylmethyl)methylamino]methyl}phenyl] thiophene-2-carboxamide;
- 3-[(aminocarbonyl)amino]-5-[4-{[N-benzyl-N-methylamino]methyl}phenyl]thiophene-2-carboxamide;
- 3-[(aminocarbonyl)amino]-5-[4-{[N-(2-methoxyethyl)ethylamino]methyl}phenyl] thiophene-2-carboxamide;
 - 3-[(aminocarbonyl)amino]-5-[4-{[(N-{2-methoxyethyl})methylamino]methyl}phenyl] thiophene-2-carboxamide;
 - 3-[(aminocarbonyl)amino]-5-[4-{[N-benzyl-N-(2-cyanoethyl)amino]methyl}phenyl]
- 20 thiophene-2-carboxamide;
 - 3-[(aminocarbonyl)amino]-5-[4-{[N-(2-cyanoethyl)-N-methylamino]methyl}phenyl] thiophene-2-carboxamide;
 - 3-[(aminocarbonyl)amino]-5-[4-{[N-isopropyl-N-(2-methoxyethyl)amino]methyl}phenyl] thiophene-2-carboxamide;
- 25 3-[(aminocarbonyl)amino]-5-[4-{[(3-methoxybenzyl)amino]methyl}phenyl]thiophene-2-carboxamide;
 - 3-[(aminocarbonyl)amino]-5-[4-{[N-(2-methoxyethyl)-N-(pyridin-2-yl)methylamino] methyl}phenyl]thiophene-2-carboxamide;
 - 3-[(aminocarbonyl)amino]-5-[4-{[N-(3,5-dimethyl-1H-pyrazol-4-yl)methyl]methylamino]
- 30 methyl}phenyl]thiophene-2-carboxamide;
 - 3-[(aminocarbonyl)amino]-5-[4-{({N-[3-methylisoxazol-5-yl]methyl}methylamino) methyl}phenyl]thiophene-2-carboxamide;

- 3-[(aminocarbonyl)amino]-5-[4-{[N-(2-hydroxyethyl)methylamino]methyl}phenyl] thiophene-2-carboxamide;
- 3-[(aminocarbonyl)amino]-5-[4-{[(2-methoxyethyl)amino]methyl}phenyl]thiophene-2-carboxamide;
- 5 3-[(aminocarbonyl)amino]-5-[4-{[N-(1,1-dioxotetrahydro-3-thienyl)methylamino] methyl}phenyl]thiophene-2-carboxamide;
 - 3-[(aminocarbonyl)amino]-5-[4-{[N-benzyl-N-(2-hydroxyethyl)amino]methyl}phenyl] thiophene-2-carboxamide;
 - 3-[(aminocarbonyl)amino]-5-[4-{[(tetrahydrofuran-2-ylmethyl)amino]methyl}phenyl]
- 10 thiophene-2-carboxamide;
 - 3-[(aminocarbonyl)amino]-5-[4-{[(2-methoxy-2-methyl)propylamino]methyl}phenyl] thiophene-2-carboxamide;
 - 2-[(aminocarbonyl)amino]-5-[4-{[N-(2-methoxyethyl)methylamino]methyl}phenyl] thiophene-3-carboxamide;
- 15 2-[(aminocarbonyl)amino]-5-[4-{(N,N-diethylamino)methyl}phenyl]thiophene-3-carboxamide;
 - 2-[(aminocarbonyl)amino]-5-[4-{([N-(2-cyanoethyl)-N-methylamino]methyl}phenyl] thiophene-3-carboxamide;
 - 2-[(aminocarbonyl)amino]-5-[4-{[(N-benzyl-N-cyanoethylamino]methyl}phenyl] thiophene-
- 20 3-carboxamide;
 - 2-[(aminocarbonyl)amino]-5-[4-{[N-(2-hydroxyethyl)-N-methylamino]methyl}phenyl] thiophene-3-carboxamide;
 - 2-[(aminocarbonyl)amino]-5-[4-{([N-benzyl-N-(2-hydroxyethyl)]amino)methyl}phenyl] thiophene-3-carboxamide;
- 25 2-[(aminocarbonyl)amino]-5-[4-{(bis-[2-hydroxyethyl]amino)methyl}phenyl]thiophene-3-carboxamide;
 - and pharmaceutically acceptable salts thereof.

Unless otherwise indicated, the term "C1 to 6 alkyl" referred to herein denotes a straight or branched chain alkyl group having from 1 to 6 carbon atoms. Examples of such groups include methyl, ethyl, n-propyl, i-propyl, n-butyl, i-butyl and t-butyl. The term "C1 to 2 alkyl" is to be interpreted analogously.

Unless otherwise indicated, the term "C2 to 6 alkenyl" referred to herein denotes a straight or branched chain alkyl group having 2 to 6 carbon atoms incorporating at least one carbon-carbon double bond. Examples of such groups include ethenyl and propenyl.

Unless otherwise indicated, the term "C3 to 6 cycloalkyl" referred to herein denotes a saturated carbocyclic ring having from 3 to 6 carbon atoms. Examples of such groups include cyclopropyl, cyclopentyl and cyclohexyl.

Unless otherwise indicated, the term "C1 to 4 alkoxy" referred to herein denotes a straight or branched chain alkoxy group having 1 to 4 carbon atoms. Examples of such groups include methoxy, ethoxy and isopropoxy. The term "C1 to 2 alkoxy" is to be interpreted analogously.

Unless otherwise indicated, the term "halogen" referred to herein denotes fluoro, chloro, bromo and iodo.

Examples of a six-membered aromatic ring optionally incorporating one or two nitrogen atoms include phenyl, pyridine, pyridazine, pyrimidine and pyrazine.

Examples of a C3 to 6 cycloalkyl ring that optionally incorporates one heteroatom selected from O, S(O)_n or NR⁸ include cyclopropyl, cyclopentyl, cyclohexyl, tetrahydrofuranyl, tetrahydropyranyl, tetrahydrothienyl-1,1-dioxide, pyrrolidinyl, pyrrolidonyl and piperidinyl.

Examples of a C5 to 10 monocyclic or bicyclic aromatic ring system optionally
incorporating one or two heteroatoms independently selected from O, S and N include phenyl,
pyridyl, naphthyl, indolyl, isoxazolyl and pyrazolyl

Examples of a C5 to 6 cycloalkyl ring that optionally incorporates a heteroatom selected from O, $S(O)_m$ or NR^8 and/or a carbonyl group include cyclohexyl, tetrahydrofuranyl, tetrahydropyranyl, tetrahydrothienyl 1,1-dioxide, pyrrolidinyl, pyrrolidonyl and piperidinyl.

According to the invention there is also provided a process for the preparation of a compound of formula (I) or a pharmaceutically acceptable salt, enantiomer or racemate thereof which comprises:

(a) reaction of a compound of formula (II):

$$R^{2}$$
 A
 NH_{2}
 NH_{2}
 NH_{2}
 NH_{2}
 NH_{2}
 NH_{2}
 NH_{2}
 NH_{3}
 NH_{4}
 NH_{5}
 NH_{5}

- 5 wherein A, R¹, R², R³, R⁴, R⁵ and X are as defined in formula (I) with an isocyanate; or
 - (b) reaction of compound of formula (III)

wherein A, R², R³, R⁴, R⁵ and X are as defined in formula (I), with a compound of formula (IV)

15

wherein R1 is as defined in formula (I) and LG represents a leaving group; or

(c) reaction of compound of formula (V)

$$\begin{array}{c|c}
R^{2} & LG \\
CR^{3}R^{4} & (V) \\
\vdots \\
R^{5}
\end{array}$$

wherein A, R², R³, R⁴, R⁵ and X are as defined in formula (I) and LG represents a leaving group,

with a compound of formula (VI)

10

5

wherein R¹ is as defined in formula (I); or

15 (d) reaction of compound of formula (VII)

$$R^{1} \longrightarrow NH_{2}$$

$$R^{2} \longrightarrow NH_{2}$$

$$NH_{2} \longrightarrow NH_{2}$$

$$CR^{3}R^{4} \longrightarrow CR^{3}R^{4}$$

$$LG \longrightarrow NH_{2}$$

$$(VII)$$

wherein A, R¹, R², R³ and R⁴ are as defined in formula (I), and LG represents a leaving group,

- 15 -

with an amine of formula R⁵R⁶NH, wherein R⁵ and R⁶ are as defined in formula (I); or

(e) reaction of compound of formula (VIII)

$$R^{2}$$

$$R^{2}$$

$$R^{3}$$

$$R^{1}$$

$$NH_{2}$$

$$NH_{2}$$

$$NH_{2}$$

$$NH_{2}$$

$$NH_{2}$$

$$NH_{3}$$

$$NH_{4}$$

$$NH_{2}$$

$$NH_{3}$$

$$NH_{4}$$

$$NH_{2}$$

$$NH_{3}$$

$$NH_{4}$$

$$NH_{5}$$

$$NH_{5}$$

$$NH_{6}$$

$$NH_{7}$$

$$NH_{1}$$

$$NH_{2}$$

$$NH_{3}$$

$$NH_{4}$$

$$NH_{5}$$

$$NH_{5}$$

$$NH_{5}$$

$$NH_{6}$$

$$NH_{7}$$

$$NH_{8}$$

$$NH_{1}$$

$$NH_{2}$$

$$NH_{3}$$

$$NH_{4}$$

$$NH_{5}$$

$$NH_{5}$$

$$NH_{5}$$

$$NH_{6}$$

$$NH_{7}$$

$$NH_{8}$$

$$NH_{1}$$

$$NH_{2}$$

$$NH_{3}$$

$$NH_{4}$$

$$NH_{5}$$

$$NH_{5}$$

$$NH_{6}$$

$$NH_{7}$$

$$NH_{8}$$

$$NH_{1}$$

$$NH_{1}$$

$$NH_{2}$$

$$NH_{3}$$

$$NH_{4}$$

$$NH_{5}$$

$$NH_{5}$$

$$NH_{5}$$

$$NH_{6}$$

$$NH_{7}$$

$$NH_{8}$$

$$NH_{1}$$

$$NH_{1}$$

$$NH_{2}$$

$$NH_{3}$$

$$NH_{4}$$

$$NH_{5}$$

$$NH_{5}$$

$$NH_{5}$$

$$NH_{6}$$

$$NH_{7}$$

$$NH_{7}$$

$$NH_{8}$$

$$NH_{8}$$

$$NH_{9}$$

$$NH_{1}$$

$$NH_{1}$$

$$NH_{2}$$

$$NH_{3}$$

$$NH_{4}$$

$$NH_{5}$$

$$NH_{5}$$

$$NH_{6}$$

$$NH_{7}$$

$$NH_{8}$$

$$NH_{1}$$

$$NH_{1}$$

$$NH_{2}$$

$$NH_{3}$$

$$NH_{4}$$

$$NH_{5}$$

$$NH_{5}$$

$$NH_{7}$$

$$NH_{8}$$

$$NH_{8}$$

$$NH_{8}$$

$$NH_{8}$$

$$NH_{8}$$

$$NH_{8}$$

$$NH_{8}$$

$$NH_{9}$$

$$NH_{9$$

wherein A, R¹, R² and R³ are as defined in formula (I), with an amine of formula R⁵R⁶NH wherein R⁵ and R⁶ are as defined in formula (I), under reductive amination conditions; or

10 (f) reaction of a compound of formula (IX)

5

15

$$R^{1}$$
 NH_{2}
 NH_{2}
 NH_{2}
 NH_{2}
 NH_{3}

wherein R1, R2, R3, R4, R5 and A are as defined in formula (I), with an aldehyde or ketone under reductive amination conditions;

and where necessary converting the resultant compound of formula (I), or another salt thereof, into a pharmaceutically acceptable salt thereof; or converting the resultant compound of formula (I) into a further compound of formula (I); and where desired converting the resultant compound of formula (I) into an optical isomer thereof.

In process (a), suitable isocyanate reagents include trimethylsilylisocyanate, 20 trichloroacetylisocyanate and sodium isocyanate. The reaction with trimethylsilylisocyanate

25

can be carried out in a solvent such as dichloromethane/dimethylformamide at a suitable elevated temperature, for example, at the reflux temperature of the reaction mixture. The reaction with sodium isocyanate can be carried out in a suitable solvent system such as aqueous acetic acid at ambient temperature. The trichloroacetylisocyanate reaction can be carried out in a suitable solvent system such as acetonitrile at ambient temperature, and subsequently treating the mixture with ammonia to give compounds of the general formula (I). In a preferred embodiment, the isocyanate is trichloroacetylisocyanate.

In processes (b) and (c), the compounds of formulae (III) and (IV) or of formulae (V) and (VI) are reacted together under catalysis provided by a complex of a transition metal such as palladium or nickel. In compounds of formulae (III) and (VI), under appropriate conditions, "metal" can be a metal or semi-metal such as magnesium, zinc, copper, tin, silicon, zirconium, aluminium or boron. Suitable leaving groups include iodo, bromo, chloro, triflate or phosphonate.

In process (d), the compounds of formulae (VII) are reacted together with amines

15 under appropriate reaction conditions. This can either be in the presence or absence of base.

Such bases can be either inorganic or organic. Suitable leaving groups include iodo, bromo, chloro, sulphonate and triflate.

In process (e), the carbonyl compounds of formula (VIII) are reacted together with amines under appropriate reductive amination reaction conditions. The reducing agent for these reactions include sodium cyanoborohydride and sodium triacetoxyborohydride. Solvents can include trimethylorthoformate and methanol. Titanium (IV) salts may also be used in this process. Alternatively, compounds of the formula (VIII) can be reacted with amines to form the corresponding imine, which can then be reduced to produce compounds of formula (I). For this route, additional reducing agents such as sodium borohydride may be used.

Conditions for process (f) are analogous to those described above for process (e).

It will be appreciated by those skilled in the art that in the processes of the present invention certain functional groups such as hydroxyl or amino groups in the starting reagents or intermediate compounds may need to be protected by protecting groups. Thus, the preparation of the compounds of formula (I) may involve, at an appropriate stage, the addition and removal of one or more protecting groups.

The protection and deprotection of functional groups is described in 'Protective Groups in Organic Chemistry', edited by J. W. F. McOmie, Plenum Press (1973), and

'Protective Groups in Organic Synthesis', 3rd edition, T. W. Greene & P. G. M. Wuts, Wiley-Interscience (1999).

The present invention includes compounds of formula (I) in the form of salts, in particular acid addition salts. Suitable salts include those formed with both organic and inorganic acids.

- 5 Such acid addition salts will normally be pharmaceutically acceptable although salts of non-pharmaceutically acceptable acids may be of utility in the preparation and purification of the compound in question. Thus, preferred salts include those formed from hydrochloric, hydrobromic, sulphuric, phosphoric, citric, tartaric, lactic, pyruvic, acetic, succinic, fumaric, maleic, methanesulphonic and benzenesulphonic acids.
- Salts of compounds of formula (I) may be formed by reacting the free base, or a salt, enantiomer or racemate thereof, with one or more equivalents of the appropriate acid. The reaction may be carried out in a solvent or medium in which the salt is insoluble or in a solvent in which the salt is soluble, for example, water, dioxane, ethanol, tetrahydrofuran or diethyl ether, or a mixture of solvents, which may be removed *in vacuo* or by freeze drying. The reaction may also be a metathetical process or it may be carried out on an ion exchange resin.

Compounds of formula (II) can be prepared by standard chemistry described in the literature [for example, J. Heterocyclic Chem., 36, 333 (1999)] or by reaction of compounds of formula (X)

$$R^{1}$$
 NH_{2}
 $CR^{3}R^{4}$
 R^{5}
 R^{5}

where A, R¹, R², R³, R⁴, R⁵ and X are as defined in formula (I), and LG represents a leaving group, with ammonia. Suitable groups LG include halogen, in particular chloro.

Compounds of formula (X) where LG is halo can be prepared from the corresponding compound of formula (XI)

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$$R^{1}$$
 NH_{2}
 OH
 $CR^{3}R^{4}$
 R^{5}
 R^{5}

where A, R^1 , R^2 , R^3 , R^4 , R^5 and X are as defined in formula (I) with a halogenating agent such as thionyl chloride.

Compounds of formulae (III), (IV), (VI), (VII), (VIII) and (IX) are commercially available or can be prepared using standard chemistry as exemplified herein.

Certain novel intermediate compounds form a further aspect of the invention.

The compounds of formula (I) have activity as pharmaceuticals, in particular as IKK-2 enzyme inhibitors, and may be used in the treatment (therapeutic or prophylactic) of conditions/diseases in human and non-human animals in which inhibition of IKK-2 is beneficial. Examples of such conditions/diseases include inflammatory diseases or diseases with an inflammatory component. Particular diseases include inflammatory arthritides including rheumatoid arthritis, osteoarthritis, spondylitis, Reiters syndrome, psoriatic arthritis, lupus and bone resorptive disease; multiple sclerosis, inflammatory bowel disease including Crohn's disease; asthma, chronic obstructive pulmonary disease, emphysema, rhinitis, myasthenia gravis, Graves' disease, allograft rejection, psoriasis, dermatitis, allergic disorders, immune complex diseases, cachexia, ARDS, toxic shock, heart failure, myocardial infarcts, atherosclerosis, reperfusion injury, AIDS, cancer and disorders characterised by insulin resistance such as diabetes, hyperglycemia, hyperinsulinemia, dyslipidemia, obesity, polycystic ovarian disease, hypertension, cardiovascular disease and Syndrome X.

The reported roles of NF-kB in both oncogenesis and chemoresistance suggest that inhibition of this pathway through the use of an IKK-2 inhibitor, such as a small molecule IKK-2 inhibitor, could provide a novel monotherapy for cancer and/or an important adjuvant therapy for the treatment of chemoresistant tumours and in the synergistic induction of

apoptosis as a result of combination therapy with an IKK-2 inhibitor with standard therapies or other novel agents.

We are particularly interested in diseases selected from asthma, rheumatoid arthritis, psoriasis, inflammatory bowel disease including Crohn's disease, multiple sclerosis, chronic obstructive pulmonary disease, bone resorptive disease, osteoarthritis, diabetes/glycaemic control and cancer.

Thus, the present invention provides a compound of formula (I), or a pharmaceutically acceptable salt thereof, as hereinbefore defined for use in therapy.

In a further aspect, the present invention provides the use of a compound of formula 10 (I), or a pharmaceutically acceptable salt thereof, as hereinbefore defined in the manufacture of a medicament for use in therapy.

In a still further aspect, the present invention provides the use of a compound of formula (I), or a pharmaceutically acceptable salt thereof, as hereinbefore defined in the manufacture of a medicament for the treatment of diseases or conditions in which modulation of the IKK-2 enzyme activity is beneficial.

In the context of the present specification, the term "therapy" also includes "prophylaxis" unless there are specific indications to the contrary. The terms "therapeutic" and "therapeutically" should be construed accordingly.

Prophylaxis is expected to be particularly relevant to the treatment of persons who

20 have suffered a previous episode of, or are otherwise considered to be at increased risk of, the
disease or condition in question. Persons at risk of developing a particular disease or
condition generally include those having a family history of the disease or condition, or those
who have been identified by genetic testing or screening to be particularly susceptible to
developing the disease or condition.

The invention still further provides a method of treating an IKK-2 mediated disease which comprises administering to a patient a therapeutically effective amount of a compound of formula (I), or a pharmaceutically acceptable salt thereof, as hereinbefore defined.

25

The invention also provides a method of treating an inflammatory disease, especially asthma, rheumatoid arthritis or multiple sclerosis, in a patient suffering from, or at risk of, said disease, which comprises administering to the patient a therapeutically effective amount of a compound of formula (I), or a pharmaceutically acceptable salt thereof, as hereinbefore defined.

For the above-mentioned therapeutic uses the dosage administered will, of course, vary with the compound employed, the mode of administration, the treatment desired and the disorder indicated.

The compounds of formula (I) and pharmaceutically acceptable salts thereof may be

5 used on their own but will generally be administered in the form of a pharmaceutical
composition in which the formula (I) compound/salt (active ingredient) is in association with
a pharmaceutically acceptable adjuvant, diluent or carrier. Depending on the mode of
administration, the pharmaceutical composition will preferably comprise from 0.05 to 99 %w
(per cent by weight), more preferably from 0.05 to 80 %w, still more preferably from 0.10 to
10 70 %w, and even more preferably from 0.10 to 50 %w, of active ingredient, all percentages by
weight being based on total composition.

The present invention also provides a pharmaceutical composition comprising a compound of formula (I), or a pharmaceutically acceptable salt thereof, as hereinbefore defined, in association with a pharmaceutically acceptable adjuvant, diluent or carrier.

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The invention further provides a process for the preparation of a pharmaceutical composition of the invention, which comprises mixing a compound of formula (I), or a pharmaceutically acceptable salt thereof, as hereinbefore defined, with a pharmaceutically acceptable adjuvant, diluent or carrier.

The pharmaceutical compositions may be administered topically (e.g. to the
lung and/or airways or to the skin) in the form of solutions, suspensions, heptafluoroalkane
aerosols and dry powder formulations; or systemically, e.g. by oral administration in the form
of tablets, capsules, syrups, powders or granules, or by parenteral administration in the form of
solutions or suspensions, or by subcutaneous administration or by rectal administration in the
form of suppositories or transdermally. Conventional procedures for the selection and
preparation of suitable pharmaceutical formulations are described in, for example,
"Pharmaceuticals - The Science of Dosage Form Designs", M. E. Aulton, Churchill
Livingstone, 1988.

In one aspect of the invention the composition may be adapted for administration by inhalation or insufflation. For example, the composition may be administered in a form suitable for inhalation, for example as a finely divided powder or a liquid aerosol such as an aerosol formed from a predominantly aqueous solution or suspension, or for administration by insufflation, for example as a finely divided powder.

It will be appreciated that delivery by inhalation or insufflation provides higher concentrations of the drug to the required site, namely the epithelial lining of the lungs, than those readily achievable following systemic absorption of the drug. Smaller doses can therefore be used to delivered the drug locally to the specific cells which are to be controlled. 5 Thereby, any adverse systemic side effects of the drug are reduced and the beneficial effects of the treatment can be realised more quickly.

Such administration may use a compressed gas to expel the drug from a container, for example an aerosol formulation may be used comprising fine liquid or solid particles carried by a propellant gas under pressure. The aerosol contains the drug which is dissolved, 10 suspended or emulsified in a mixture of a fluid carrier and a propellant. Conventional propellants may be used, for example hydrocarbons or other suitable gases or mixtures thereof. Conventional metered dose aerosol and breath-activated delivery devices (MDIs) may be employed. Alternatively, the drug may be administered using a conventional nebuliser, which generates fine liquid particles of substantially uniform size containing the 15 drug dispersed as small droplets that can penetrate into the respiratory tract of the patient.

Alternatively, a powder composition containing the drug, with or without a lubricant, carrier or propellant, may be used. For example, a powder mixture of the compound and a suitable powder base such as lactose or starch may be presented in a unit dosage form that may be administered with the aid of an inhaler.

However, certain patients may produce copious quantities of mucus in the lungs and such patients may not be treatable initially by inhalation. In that event, it may be preferable to delivery the pharmaceutical composition of the present invention by injection or orally.

The compositions of the invention may be obtained by conventional procedures using conventional pharmaceutical excipients that are well known in the art. Thus, compositions 25 intended for oral use may contain, for example, one or more colouring, sweetening, flavouring and/or preservative agents.

The invention is illustrated, by the following examples:

The following abbreviations are used:

Dichloromethane; 30 DCM

20

N,N-dimethylacetamide; **DMA**

1,2-Dimethoxyethane; DME

N.N-Dimethylformamide; **DMF**

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THF Tetrahydrofuran.

Unless otherwise indicated, organic solutions were dried using anhydrous magnesium sulphate.

Example 1

5 <u>2-[(Aminocarbonyl)amino]-5-(4-{[2,2,2-trifluoroethyl)amino]methyl}phenyl)thiophene-3-</u>carboxamide

a) N-(4-Bromobenzyl)-N-(2,2,2-trifluoroethyl)amine

- 4-Bromobenzylbromide (1.5 g) was stirred with 2,2,2-trifluoroethylamine (0.48 ml) and potassium carbonate (0.99 g) in DMA (5 ml) at room temperature for 18 h. The reaction mixture was then poured into water (40 ml) and extracted with ether (3 x 20 ml). The combined extracts were washed with water, dried, filtered and evaporated. The residue was purified by column chromatography, eluting with a gradient of 3 to 5% ethyl acetate in hexane, to afford the product as a viscous, colourless oil (0.885 g).
- 15 MS (ES) 268 (M+H)⁺.

 ¹H NMR (CDCl₃) 3.15 (q, 2H), 3.87 (s, 2H), 7.20 (d, 2H), 7.46 (d, 2H).

b) 2-[(Aminocarbonyl)amino]-5-(4-{[2,2,2-trifluoroethyl)amino]methyl}phenyl) thiophene-3-carboxamide

A mixture of N-(4-bromobenzyl)-N-(2,2,2-trifluoroethyl)amine (0.885 g),
bis-(pinacolato)diboron (1.68 g), potassium acetate (0.97 g) and PdCl₂(dppf) (0.097 g) in
DMA (15 ml) was flushed with argon, heated at 80 °C for 4 h and then allowed to cool.
2-[(Aminocarbonyl)amino]-5-bromo-3-thiophenecarboxamide (0.349 g) was added, followed
by a further portion of PdCl₂(dppf) (0.097 g) and 2M aqueous sodium hydrogen carbonate (4
25 ml). The mixture was heated at 90 °C for 18 h and allowed to cool to room temperature. The
solvent was removed in vacuo and the residue taken up in 2M aqueous sodium hydroxide (50
ml) and DCM (40 ml). The layers were separated and the aqueous layer was washed with
further DCM (20 ml). The aqueous phase was filtered to remove a small amount of insoluble
material and the filtrate then neutralised with concentrated hydrochloric acid. The precipitated
product was collected by filtration and washed with water and dried. The crude material was
purified by preparative hplc, product-containing fractions combined, neutralised with

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concentrated aqueous ammonia and evaporated to give the product as a pale brown solid (0.008 g).

MS (ES) 371 (M-H).

 1 H NMR (DMSO-D6) 2.84 – 2.95 (m, 1H), 3.11 – 3.30 (m, 2H), 3.79 (d, 2H), 6.98 (bs, 2H), 5 7.30 (bs, 1H), 7.36 (d, 2H), 7.50 (d, 2H), 7.67 (bs, 1H), 7.70 (s, 1H), 11.00 (s, 1H).

Example 2

2-[(Aminocarbonyl)amino]-5-{4-[(isopropylamino)methyl]phenyl}thiophene-3-carboxamide

N-[4-(4,4,5,5-Tetramethyl-1,3,2-dioxaborolan-2-yl)benzyl]propan-2-amine 10 a) Isopropylamine (0.5 ml) was added dropwise to a solution of 2-[4-(bromomethyl)phenyl]-4,4,5,5-tetramethyl-1,3,2-dioxaborolane (0.5 g) in dimethoxymethane (10 ml) and the resulting solution was stirred at room temperature for 18 h. The reaction mixture was evaporated under reduced pressure and used immediately.

15

- 2-[(Aminocarbonyl)amino]-5-{4-[(isopropylamino)methyl]phenyl}thiophene-3carboxamide
- A solution of N-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)benzyl]propan-2-amine (0.46 g), 2-[(aminocarbonyl)amino]-5-bromothiophene-3-carboxamide (0.2 g) and sodium
- 20 carbonate (0.32 g) in a DME (15 ml) /water (1.5 ml) mixture was heated to 80 °C under an argon stream. Tetrakis-(triphenylphosphine)palladium(0) (5.1 g) was then added and the reaction was stirred at 90 °C for 4 h, cooled and evaporated under reduced pressure. The residue was partitioned between DCM and saturated sodium carbonate and the solid interlayer was filtered and washed with water. The pure product was obtained by cation exchange
- 25 chromatography eluting with ammonia/methanol mixtures (0.06 g). MS (ES) 333 (M+H)⁺.

¹H NMR (DMSO-D6) 1.0 (d, 6H), 2.7 (m, 1H), 3.7 (s, 2H), 6.9 (br, 2H), 7.3 (br, 1H), 7.4 (d, 2H), 7.5 (d, 2H), 7.7 (br, 1H), 7.75 (s, 1H), 11.0 (s, 1H).

30 Example 3

2-[(Aminocarbonyl)amino]-5-{4-[(bis-(2-methoxyethyl)amino)methyl]phenyl}thiophene-3carboxamide

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- a) N-(4-Bromobenzyl)-2-methoxy-N-(2-methoxyethyl)ethanamide
- Di-(2-methoxyethyl)amine (6 ml) was added to a solution of 4-bromobenzylbromide (5 g) in DMF (20 ml) at ambient temperature. After stirring at ambient temperature for 2 h, the
- 5 mixture was partitioned between ethyl acetate and saturated sodium hydrogen carbonate solution. The organic phase was dried, the solvent removed under vacuum to yield a yellow oil which was purified by column chromatography using a 0 to 20 % ethyl acetate/ isohexane gradient to yield the title compound as a clear oil (4.83 g).

 MS (M+H)⁺ 302.
- 10 ¹H NMR (CDCl₃) 2.72 (t, 4H), 3.3 (s, 6H), 3.45 (t, 4H), 3.64 (s, 2H), 7.21 (d, 2H), 7.41 (d, 2H).
 - b) 2-[(Aminocarbonyl)amino]-5-{4-[(bis-(2-methoxyethyl)amino)methyl]phenyl}-thiophene-3-carboxamide
- 15 A solution of N-(4-bromobenzyl)-2-methoxy-N-(2-methoxyethyl)ethanamide (1.6 g) in THF (15 ml) was cooled to -60 °C under argon. Butyl lithium (5 ml, 1.6M solution in hexane) was added dropwise and the mixture was stirred at -60 °C for a further 20 min. Triisopropylborate (1.8 ml) was added before allowing the mixture to warm to room temperature. After stirring at room temperature for 3.5 h, the THF was removed under vacuum and DME (20 ml), water (2
- 20 ml) and 2-(aminocarbonyl)amino-5-bromo-thiophene-3-carboxamide (0.47 g) were added. The mixture was degassed by purging with argon and sonicating for 15 min, sodium hydrogen carbonate (0.445 g) and Pd(Ph₃)₄ (0.1 g) added and heated to 90 °C for 18 h under argon. The solvent was removed under vacuum and the residue was partitioned between 2N sodium hydroxide solution and DCM. The combined phases were filtered and the aqueous phase was
- 25 taken to pH 7 by addition of 5N aqueous hydrochloric acid. A precipitate formed which was purified by preparative hplc to yield the product as a solid (0.01 g).
 MS (M+H)⁺ 407.
 - ¹H NMR (DMSO-D6) 2.62 (t, 4H), 3.19 (s, 6H), 3.39 (t, 4H), 3.61 (s, 2H), 6.87-6.95 (bs, 2H), 7.22-7.31 (m, 3H), 7.44 (d, 2H), 7.61-6.9 (m, 2H), 10.97 (s,1H).

Example 4

- 2-[(Aminocarbonyl)amino]-5-{4-[(N-ethyl-N-(2-methoxyethyl)amino)methyl]phenyl}-thiophene-3-carboxamide
- 5 a) The title compound was made from N-(4-bromobenzyl)-N-(2-ethoxyethyl)ethanamine in a similar manner to Example 3 (b) except that it was purified by ion exchange chromatography to yield a cream solid (0.18 g).

 MS (M+H)⁺ 377.
- ¹H NMR (DMSO-D6) 0.97 (t, 3H), 2.48 (q, 2H obscured), 2.57 (t, 2H), 3.2 (s, 3H), 3.39 (t, 2H), 3.55 (s, 2H), 6.91 (bs, 2H), 7.21-7.31 (m, 3H), 7.44 (d, 2H), 7.62-7.69 (m, 2H), 10.97 (bs, 1H).
 - b) N-(4-Bromobenzyl)-N-(2-methoxyethyl)ethanamine
- 4-Bromobenzylbromide (4.01 g) was added to a solution of N-(2-ethoxyethyl)ethanamine
 15 (3.64 g) in DMF (40 ml). After stirring at ambient temperature for 18 h, the mixture was
 partitioned between diethyl ether and water. The organic phase was extracted with 2N
 aqueous hydrochloric acid which was then taken to pH 10 by addition of 2N sodium
 hydroxide solution. This was then extracted with diethyl ether which was dried and the
 solvent removed under vacuum to yield the title compound as a yellow oil (4.25 g).
- ¹H NMR (DMSO-D6) 0.95 (t, 2H), 2.45 (q, 3H), 2.55 (t, 2H), 3.2 (s, 3H), 3.36 (t, 2H), 3.52 (s, 2H), 7.24 (d, 2H), 7.46 (d, 2H).

Example 5

25

- 2-[(Aminocarbonyl)amino]-5-{4-[dimethylaminomethyl]phenyl}thiophene-3-carboxamide
- a) The title compound was prepared from 4-(dimethylaminomethyl)phenyl bromide (0.91 g) by the same method as for Example 4 (a) to give the product as a solid (0.155 g). MS (M+H)⁺ 319.
- ¹H NMR (DMSO-D6) 2.17 (s, 6H), 3.4 (s, 2H), 7.93 (bs, 2H), 7.21-7.31 (m, 3H), 7.46 (d, 30 2H), 7.6-7.7 (m, 2H), 10.97 (bs, 1H).

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b) 4-(Dimethylaminomethyl)phenyl bromide

2M Ethanolic dimethylamine solution (30 ml) was added to a solution of 4-bromobenzyl bromide (5 g) in DMF (20 ml). The mixture was stirred at ambient temperature for 18 h and was then partitioned between ethyl acetate and saturated aqueous sodium hydrogen carbonate solution. The organic phase was dried, evaporated and purified by column chromatography, eluting with a gradient of 0 to 5% methanol in DCM to yield the product as a clear oil. MS (M+H)⁺ 214.

¹H NMR (CDCl₃) 2.21 (s, 6H), 3.35 (s, 2H), 7.18 (d, 2H), 7.43 (d, 2H).

10

Example 6

2-[(Aminocarbonyl)amino]-5-{4-[(N-(2,2,2-trifluoroethyl)-N-(2-methoxyethyl)amino)-methyl]phenyl}thiophene-3-carboxamide

15 a) The title compound was made in a similar manner to Example 5 (a), but using (4-bromobenzyl)-(2-methoxyethyl)-(2,2,2-trifluoroethyl)amine.

MS(ES) 429 (M-H).

 1 H NMR (DMSO-D6) δ 2.7 (t, 2H), 3.2 (s, 3H), 3.2-3.4 (m, 4H), 3.75 (s, 2H), 6.9 (bs, 2H), 7.2 (bs, 1H), 7.3 (d, 2H), 7.45 (d, 2H), 7.6-7.7 (s + bs, 2H), 10.9 (s, 1H).

20

(4-Bromobenzyl)-(2-methoxyethyl)-(2,2,2-trifluoroethyl)amine

To a solution of 2-bromo-1,1,1-trifluoroethane (0.74 ml) and triethylamine (1.13 ml) in DMF (30 ml) was added (4-bromobenzyl)-(2-methoxyethyl)amine (2.05 g). The resulting mixture was stirred for 18 h. The mixture was partitioned between ethyl acetate and water, the organic

- 25 layer was dried and evaporated to an oil, which was purified by column chromatography eluting with a gradient of ethyl acetate (60 to 100%) in isohexane to give (4-bromobenzyl)-(2-methoxyethyl)-(2,2,2-trifluoroethyl)amine (1.84 g).
 - ¹H NMR (DMSO-D6) δ 2.1 (bs, 2H), 2.6 (t, 2H), 3.2 (s, 3H), 3.4 (t, 2H), 3.65 (d, 2H), 7.25 (d, 2H), 7.45 (d, 2H).

(4-Bromobenzyl)-(2-methoxyethyl)amine

- 2-Methoxyethylamine (16 ml) was added to a solution of 4-bromobenzaldehyde (17.2 g) in THF (150 ml). Glacial acetic acid (5.32 ml) and MgSO₄ (0.5 g) were added and the mixture
- 5 was stirred for 45 min. Sodium triacetoxyborohydride (29.7 g) was added and the resulting mixture was stirred for 4 h. The mixture was partitioned between ethyl acetate and saturated sodium bicarbonate. The organic layer was dried and concentrated to an oil, which was purified by column chromatography, eluting with a gradient of ethyl acetate (10 to 100%) in isohexane, then eluting with methanol/DCM (10:90) to give
- 10 (4-bromobenzyl)-(2-methoxyethyl)amine (13.0 g) as a yellow oil. MS (ES) 244 (M+H)⁺. ¹H NMR (DMSO-D6) δ 2.05 (bs, 1H), 2.6 (t, 2H), 3.38 (t, 2H), 3.2 (s, 3H), 3.62 (s, 2H), 7.25 (d, 2H), 7.45 (d, 2H).

15 Example 7

2-[(Aminocarbonyl)amino]-5-{4-[(2-methoxyethyl)amino)methyl]phenyl}thiophene-3carboxamide

2-[(Aminocarbonyl)amino]-5-[4-formylphenyl]thiophene-3-carboxamide

- 20 2-[(Aminocarbonyl)amino]-5-bromothiophene-3-carboxamide (11.75 g) was stirred in DME (500 ml) and saturated aqueous sodium bicarbonate solution (100 ml), and 4-formylphenyl boronic acid (10 g) was added. The flask was flushed with argon and tetrakis-(triphenylphosphine)palladium(0) (5.1 g) was then added. The reaction was stirred at 90 °C for 2 h, then cooled and evaporated under reduced pressure. The residue was treated with
- 25 DCM (200 ml) and 2N sodium hydroxide solution (100 ml), and stirred for 20 min. The resulting solid was then isolated by filtration and purified by trituration with ethanol (100 ml), giving the product as a pale green solid (5.75 g).

MS (ES) 290 (M+H)⁺.

¹H NMR (DMSO-D6) 7.05 (s, 2H), 7.40 (s, 1H), 7.75 (m, 3H), 7.90 (d, 2H), 8.00 (s, 1H), 9.95 30 (s, 1H), 11.10 (s, 1H).

- b) 2-[(Aminocarbonyl)amino]-5-{4-[(2-
- methoxyethyl)amino)methyl]phenyl}thiophene-3-carboxamide
- 2-[(Aminocarbonyl)amino]-5-[4-formylphenyl]thiophene-3-carboxamide (300 mg) was stirred for 18 h in a mixture of methanol (10 ml), (2-methoxyethyl)amine (0.18 ml) and sodium
- 5 cyanoborohydride (200 mg). 4N Hydrochloric acid was added until the mixture was acid. It was filtered, evaporated to dryness, dissolved in 2N sodium hydroxide (5 ml), filtered and the pH adjusted to 7 with solid potassium carbonate. The resulting solid was filtered off, washed with water, ether and dried to give the product as a fawn solid (180mg).

 MS (ES) 349 (M+H)⁺.
- ¹H NMR (DMSO-D6) 2.76 (t, 2H), 3.24 (s, 3H), 3.44 (t, 2H), 3.81 (s, 2H), 6.93 (bs, 2H), 7.30 (bs, 1H), 7.36 (d, 2H), 7.48 (d, 2H), 7.66 (bs, 1H), 7.71 (s, 1H), 10.98 (s, 1H).

Example 8

2-[(Aminocarbonyl)amino]-5-[4-{[(2-(1H-indol-3-yl)ethyl)amino]methyl}phenyl)- thiophene-

15 3-carboxamide

2-[(Aminocarbonyl)amino]-5-(4-formylphenyl)thiophene-3-carboxamide (0.05 g) was stirred in a mixture of DME (15 ml), methanol (15 ml) and glacial acetic acid (0.1 ml). Tryptamine (0.136 g) was added and the reaction was stirred at 80 °C for 2 h, and then polymer-supported

- 20 cyanoborohydride (0.115 g) was added. The reaction was stirred at 80 °C for a further 4 h, and then polymer-supported benzaldehyde (1.33 g) was added. The resins were removed by filtration, and the filtrate was then passed through a 10 g SCX column, washing with methanol (100 ml). The product was eluted using 1M methanolic ammonia (50 ml), this solution was then evaporated to dryness under reduced pressure and the
- 25 residue purified by chromatography on silica, eluting with DCM/methanol (2M NH₃) (20:1), to give the product as an yellow powder (0.032 g).

 $MS (ES) 434 (M+H)^{+}$.

¹H NMR (DMSO-D6) 3.00 (s, 4H), 3.96 (s, 2H), 6.95-7.18 (m, 4H), 7.10-7.15 (m, 1H), 7.21 (d, 1H), 7.35 (s, 1H), 7.40 (d, 1H), 7.47 (d, 2H), 7.54-7.59 (m, 3H), 7.73 (s, 1H), 7.79 (s, 1H), 30 11.05 (s, 1H).

The compounds of Examples 9 to 36 were prepared from 2-[(aminocarbonyl)amino]-5-(4-formylphenyl)thiophene-3-carboxamide and the appropriate amine using the general method of Example 8.

5 Example 9

 $\label{lem:carbonyl} 2-[(Aminocarbonyl)amino]-5-[4-\{methylaminomethyl\}phenyl]thiophene-3-carboxamide$

MS (ES) 303 (M-H).

¹H NMR (DMSO-D6) 2.29 (s, 3H), 3.65 (s, 2H), 6.94 (s, 2H), 7.27 (s, 1H), 7.34 (d, 2H), 7.48 (d, 2H), 7.66 (s, 1H), 7.70 (s, 1H), 11.00 (s, 1H).

Example 10

2-[(Aminocarbonyl)amino]-5-[4-{cyclopropylaminomethyl}phenyl]thiophene-3-carboxamide MS (ES) 329 (M-H).

15 ¹H NMR (DMSO-D6) 0.23-0.28 (m, 2H), 0.32-0.38 (m, 2H), 2.06 (m, 1H), 3.71 (s, 2H), 6.94 (s, 2H), 7.27 (s, 1H), 7.34 (d, 2H), 7.46 (d, 2H), 7.63-7.73 (m, 2H), 11.00 (s, 1H).

Example 11

 $\underline{2-[(Aminocarbonyl)amino]-5-[4-\{([(2R)-2-hydroxypropyl]amino)methyl\}phenyl]thiophene-3-phenyl]}$

20 carboxamide

MS (ES) 349 $(M+H)^+$.

¹H NMR (DMSO-D6) 1.05 (d, 3H), 2.42 (d, 2H), 3.70 (s, 2H), 4.42 (m, 1H), 6.94 (s, 2H), 7.27 (s, 1H), 7.34 (d, 2H), 7.47 (d, 2H), 7.64-7.71 (m, 2H), 11.00 (s, 1H).

25 Example 12

2-[(Aminocarbonyl)amino]-5-[4-{([(2S)-2-hydroxypropyl]amino)methyl}phenyl]thiophene-3-carboxamide

MS (ES) 349 $(M+H)^{+}$.

¹H NMR (DMSO-D6) 1.05 (d, 3H), 2.42 (d, 2H), 3.70 (s, 2H), 4.42 (m, 1H), 6.94 (s, 2H), 30 7.27 (s, 1H), 7.34 (d, 2H), 7.47 (d, 2H), 7.64-7.71 (m, 2H), 11.00 (s, 1H).

Example 13

2-[(Aminocarbonyl)amino]-5-[4-{[(tetrahydrofuran-2-ylmethyl)amino]methyl}phenyl] thiophene-3-carboxamide

MS (ES) 375 (M+H)⁺.

5 ¹H NMR (DMSO-D6) 1.47-1.58 (m, 1H), 1.74-1.94 (m, 3H), 2.52-2.56 (m, 2H), 3.56-3.63 (m, 1H), 3.68-3.77 (m, 3H), 3.84-3.92 (m, 1H), 6.94 (s, 2H), 7.27 (s, 1H), 7.33 (d, 2H), 7.47 (d, 2H), 7.66 (s, 1H), 7.69 (s, 1H), 11.00 (s, 1H).

Example 14

10 <u>2-[(Aminocarbonyl)amino]-5-[4-{[(4-fluorobenzyl)amino]methyl}phenyl]thiophene-3-</u>carboxamide

MS (ES) 399 $(M+H)^{+}$.

¹H NMR (DMSO-D6) 3.69 (bs, 4H), 6.94 (s, 2H), 7.10-7.14 (m, 2H), 7.28 (s, 1H), 7.34-7.42 (m, 4H), 7.47 (d, 2H), 7.66 (s, 1H), 7.70 (s, 1H), 11.00 (s, 1H).

Example 15

2-[(Aminocarbonyl)amino]-5-[4-{[(3-{2-oxopyrrolidin-1-yl}propyl)amino]methyl} phenyl]thiophene-3-carboxamide

20 MS (ES) 416 (M+H)⁺.

¹H NMR (DMSO-D6) 1.56-1.67 (m, 2H), 1.85-1.95 (m, 2H), 2.19 (t, 2H), 2.45 (2H obscured), 3.21 (t, 2H), 3.30 (2H obscured), 3.68 (s, 2H), 6.94 (s, 2H), 7.28 (s, 1H), 7.33(d, 2H), 7.47 (d, 2H), 7.67 (s, 1H), 7.70 (s, 1H), 10.99 (s, 1H).

25 Example 16

2-[(Aminocarbonyl)amino]-5-[4-{[(1-naphthylmethyl)amino]methyl}phenyl]thiophene-3-carboxamide

MS (ES) 431 $(M+H)^{+}$.

¹H NMR (DMSO-D6) 3.81 (s, 2H), 4.14 (s, 2H), 6.94 (s, 2H), 7.28 (s, 1H), 7.39-7.57 (m, 8H),

30 7.69 (s, 1H), 7.71 (s, 1H), 7.83 (d, 1H), 7.90-7.94 (m, 1H), 8.13-8.18 (m, 1H), 10.99 (s, 1H)

Example 17

 $2-[(Aminocarbonyl)amino]-5-[4-\{([1-(4-chlorobenzyl)-2-hydroxyethyl]amino)methyl\}\\ phenyl]thiophene-3-carboxamide$

 $MS (ES) 459 (M+H)^{+}$.

5 ¹H NMR (DMSO-D6) 2.66-2.75 (m, 3H), 3.30 (1H obscured), 3.74 (s, 2H), 4.54 (m, 1H), 6.94 (s, 2H), 7.21-7.35 (m, 7H), 7.44 (d, 2H), 7.63-7.70 (m, 2H), 10.99 (s, 1H).

Example 18

2-[(Aminocarbonyl)amino]-5-[4-{(cyclopentylamino)methyl}phenyl]thiophene-3-

10 carboxamide

 $MS (ES) 359 (M+H)^{+}$.

¹H NMR (DMSO-D6) 1.28-1.79 (m, 8H), 3.01 (s, 1H), 3.67 (s, 2H), 6.94 (s, 2H), 7.27 (s, 1H), 7.34 (d, 2H), 7.46 (d, 2H), 7.62-7.73 (m, 2H), 10.99 (s, 1H).

15 <u>Example 19</u>

2-[(Aminocarbonyl)amino]-5-[4-{[(pyridin-3-ylmethyl)amino]methyl}phenyl]thiophene-3-carboxamide

MS (ES) 382 $(M+H)^{+}$.

¹H NMR (DMSO-D6) 3.69 (s, 2H), 3.72 (s, 2H), 6.94 (s, 2H), 7.27 (s, 1H), 7.32-7.40 (m, 3H),

20 7.48 (d, 2H), 7.67 (s, 1H), 7.70 (s, 1H), 7.77 (d, 1H), 8.45 (d, 1H), 8.54 (s, 1H) 11.00 (s, 1H).

Example 20

2-[(Aminocarbonyl)amino]-5-[4-{[(2-[pyridin-2-yl]ethyl)amino]methyl}phenyl]thiophene-3-carboxamide

25 MS (ES) 396 (M+H)+.

¹H NMR (DMSO-D6) 2.88-2.92 (m, 4H), 3.76 (s, 2H), 6.94 (s, 2H), 7.17-7.22 (m, 1H), 7.27 (d, 2H), 7.33 (d, 2H), 7.46 (d, 2H), 7.64-7.71 (m, 3H), 8.47 (m, 1H), 11.00 (s, 1H).

Example 21

30 <u>2-[(Aminocarbonyl)amino]-5-[4-{[({2-hydroxy-1,1-dimethyl}ethyl)amino]methyl}phenyl]</u> thiophene-3-carboxamide

MS (ES) 363 (M+H)⁺.

¹H NMR (DMSO-D6) 1.02 (s, 6H), 3.30 (2H obscured), 3.64 (s, 2H), 6.92 (s, 2H), 7.26 (s, 1H), 7.35 (d, 2H), 7.46 (d, 2H), 7.68 (m, 2H), 11.00 (s, 1H).

Example 22

5 <u>2-[(Aminocarbonyl)amino]-5-[4-{[({1,2-diphenyl}ethyl)amino]methyl}phenyl]thiophene-3-carboxamide</u>

MS (ES) 471M+H)⁺.

¹H NMR (DMSO-D6) 2.78-2.88 (m, 1H), 2.94-3.03 (m, 1H), 3.40 (d, 1H), 3.54 (d, 1H), 3.76-3.85 (m, 1H), 6.94 (s, 2H), 7.04-7.09 (m, 2H), 7.12-7.32 (m, 11H), 7.40 (d, 2H), 7.62-7.70 (m, 2H), 11.00 (s, 1H).

Example 23

2-[(Aminocarbonyl)amino]-5-[4-{[({2-methoxy-1-methyl}ethyl)amino]methyl}phenyl] thiophene-3-carboxamide

15 MS (ES) 363(M+H)⁺.

¹H NMR (DMSO-D6) 0.99 (d, 3H), 2.80 (m, 1H), 3.16-3.27 (m, 5H), 3.65-3.81 (m, 2H), 6.94 (s, 2H), 7.28 (s, 1H), 7.34 (d, 2H), 7.47 (d, 2H) 7.63-7.72 (m, 2H), 11.00 (s, 1H).

Example 24

20 <u>2-[(Aminocarbonyl)amino]-5-[4-{[({2-hydroxy-1-methyl}ethyl)amino]methyl}phenyl]</u> thiophene-3-carboxamide

 $MS (ES) 349(M+H)^{+}$.

¹H NMR (DMSO-D6) 0.96 (d, 3H), 3.30 (2H obscured), 3.64-3.80 (m, 2H), 4.48 (m, 1H), 6.94 (s, 2H), 7.27 (s, 1H), 7.35 (d, 2H), 7.47 (d, 2H), 7.64-7.72 (m, 2H), 11.00 (s, 1H).

25

Example 25

2-[(Aminocarbonyl)amino]-5-[4-{[(2-methylbenzyl)amino]methyl}phenyl]thiophene-3-carboxamide

 $MS (ES) 395(M+H)^{+}$.

30 ¹H NMR (DMSO-D6) 2.27 (s, 3H), 3.66 (s, 2H), 3.74 (s, 2H), 6.95 (s, 2H), 7.12-7.17 (m, 3H), 7.28 (s, 1H), 7.31-7.36 (m, 1H), 7.39 (d, 2H), 7.49 (d, 2H), 7.67 (s, 1H), 7.70 (s, 1H), 11.00 (s, 1H).

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Example 26

2-[(Aminocarbonyl)amino]-5-[4-{[(3-methoxybenzyl)amino]methyl}phenyl]thiophene-3-carboxamide

 $MS (ES) 411(M+H)^{+}$.

⁵ H NMR (DMSO-D6) 3.67 (s, 4H), 3.75 (s, 3H), 6.77-6.82 (m, 1H), 6.88-6.98 (m, 4H), 7.22 (t, 1H), 7.27 (s, 1H), 7.36 (d, 2H), 7.47 (d, 2H), 7.67 (s, 1H), 7.70 (s, 1H), 11.00 (s, 1H).

Example 27

2-[(Aminocarbonyl)amino]-5-[4-{[(2-fluorobenzyl)amino]methyl}phenyl]thiophene-3-

10 carboxamide

MS (ES) 399(M+H)⁺.

¹H NMR (DMSO-D6) 3.71 (s, 2H), 3.73 (s, 2H), 6.94 (s, 2H), 7.10-7.22 (m, 2H), 7.24-7.33 (m, 2H), 7.37 (d, 2H), 7.45-7.55 (m, 3H), 7.67 (s, 1H), 7.70 (s, 1H), 11.00 (s, 1H).

15 Example 28

2-[(Aminocarbonyl)amino]-5-[4-{[(3-fluorobenzyl)amino]methyl}phenyl]thiophene-3-carboxamide

 $MS (ES) 399(M+H)^{+}$.

¹H NMR (DMSO-D6) 3.68 (s, 2H), 3.72 (s, 2H), 6.94 (s, 2H), 7.01-7.08 (m, 1H), 7.15-7.23 (m, 2H), 7.28 (s, 1H), 7.32-7.40 (m, 3H), 7.48 (d, 2H), 7.67 (s, 1H), 7.70 (s, 1H), 11.00 (s, 1H).

Example 29

2-[(Aminocarbonyl)amino]-5-[4-{[(4-{phenyl}butyl)amino]methyl}phenyl]thiophene-3-

25 carboxamide

MS (ES) 421(M-H).

¹H NMR (DMSO-D6) 1.38-1.50 (m, 2H), 1.55-1.66 (m, 2H), 2.51 (2H obscured), 2.57 (t, 2H), 3.66 (s, 2H), 6.94 (s, 2H), 7.12-7.21 (m, 3H), 7.23-7.29 (m, 3H), 7.33 (d, 2H), 7.46 (d, 2H), 7.62-7.74 (m, 2H), 11.00 (s, 1H).

30

Example 30

2-[(Aminocarbonyl)amino]-5-[4-{([3-(trifluoromethyl)benzyl]amino)methyl}phenyl] thiophene-3-carboxamide

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MS (ES) 447 (M-H).

¹H NMR (DMSO-D6) 3.69 (s, 2H), 3.79 (s, 2H), 6.95 (s, 2H), 7.28 (s, 1H), 7.36 (d, 2H), 7.48 (d, 2H), 7.53-7.75 (m, 6H), 11.00 (s, 1H).

5 Example 31

2-[(Aminocarbonyl)amino]-5-[4-{[(5-cyanopentyl)amino]methyl}phenyl]thiophene-3-carboxamide

MS (ES) 384 (M-H).

¹H NMR (DMSO-D6) 1.34-1.50 (m, 6H), 1.51-1.60 (m, 2H), 2.48 (t, 2H), 3.67 (s, 2H), 6.94 (s, 2H), 7.28 (s, 1H), 7.34 (d, 2H), 7.46 (d, 2H), 7.61-7.73 (m, 2H), 11.00 (s, 1H).

Example 32

2-[(Aminocarbonyl)amino]-5-[4-{({2-methyl}propylamino)methyl}phenyl]thiophene-3-carboxamide

15 The product was purified by reverse phase preparative HPLC yielding the trifluoroacetate salt as a white powder (0.055 g).

MS (ES) 347 (M+H)⁺.

¹H NMR (DMSO-D6) 0.95 (d, 6H), 1.93-2.02 (m, 1H), 2.75-2.82 (m, 2H), 4.14 (s, 2H), 6.99 (s, 2H), 7.33 (s, 1H), 7.52 (d, 2H), 7.60 (d, 2H), 7.68 (s, 1H), 7.81 (s, 1H), 8.7 (s, 2H), 11.0 (s, 2H).

Example 33

2-[(Aminocarbonyl)amino]-5-[4-{[(4-methoxybenzyl)amino]methyl}phenyl]thiophene-3-carboxamide

25 MS (ES) 411 (M+H)⁺.

¹H NMR (DMSO-D6) 3.65 (bs, 4H), 3.75 (s, 3H), 6.88 (d, 2H), 6.94 (s, 2H), 7.22-7.31 (m, 3H), 7.35 (d, 2H), 7.47 (d, 2H), 7.66 (s, 1H), 7.69 (s, 1H), 11.00 (s, 1H).

Example 34

30 <u>2-[(Aminocarbonyl)amino]-5-[4-{[(2-phenylethyl)amino]methyl}phenyl]thiophene-3-carboxamide</u>
MS (ES) 395 (M+H)⁺.

¹H NMR (DMSO-D6) 2.74 (s, 4H), 3.72 (s, 2H), 6.94 (s, 2H), 7.14-7.35 (m, 8H), 7.46 (d, 2H), 7.67 (s, 1H), 7.70 (s, 1H), 11.00 (s, 1H).

Example 35

5 <u>2-[(Aminocarbonyl)amino]-5-[4-{[(2-hydroxyethyl)amino]methyl}phenyl]thiophene-3-carboxamide</u>

The product was purified by reverse phase preparative HPLC yielding the trifluoroacetate salt as a white powder.

MS (ES) 335 $(M+H)^{+}$.

¹H NMR (DMSO-D6) 2.99 (t, 2H), 3.64-3.70 (m, 2H), 4.17 (s, 2H), 5.22 (t, 1H), 6.99 (s, 2H), 7.33 (s, 1H), 7.52 (d, 2H), 7.59 (d, 2H), 7.68 (s, 1H), 7.80 (s, 1H), 8.83 (s, 2H), 11.02 (s, 1H).

Example 36

2-[(Aminocarbonyl)amino]-5-[4-{[({2-methoxy-2-methyl}propyl)amino]methyl}phenyl]

15 thiophene-3-carboxamide

MS (ES) $377 (M+H)^{+}$.

¹H NMR (DMSO-D6) 1.11 (s, 6H), 2.37-2.48 (m, 2H), 3.07 (s, 3H), 3.72 (s, 2H), 6.97 (s, 2H), 7.26-7.40 (m, 3H), 7.44-7.52 (m, 2H), 7.65-7.76 (m, 2H), 11.00 (s, 1H).

20 Example 37

3-[(Aminocarbonyl)amino]-5-[4-{[N-(4-fluorobenzyl)-N-methylamino]methyl}phenyl] thiophene-2-carboxamide

a) 2-Bromothiophene-4-carboxylic acid

25 Prepared according to the method as described in J. Am. Chem. Soc., 1954, 76, 2445. MS (ES) 205 (M-H).

¹H NMR (DMSO-D6) 7.45 (s, 1H), 8.22 (s, 1H), 12.94 (bs, 1H).

b) 2-Bromo-4-(N-t-butyloxycarbonyl)aminothiophene

30 2-Bromothiophene-4-carboxylic acid (3 g) was dissolved in dry warm t-butanol (24 ml).
Triethylamine (2.02 ml) was added followed by diphenylphosphoryl azide (3.12 ml). The solution was heated slowly to reflux and heating continued at reflux overnight. The reaction mixture was then allowed to cool, poured into water (150 ml) and extracted with ethyl acetate

(3 x 100 ml). The combined extracts were dried, filtered and evaporated. The crude product was purified by column chromatography, eluting with 5% ethyl acetate in hexane, to give a white solid (1.69 g).

MS (ES) 276 (M-H).

- 5 ¹H NMR (DMSO-D6) 1.44 (s, 9H), 7.03 (s, 1H), 7.51 (s, 1H), 9.65 (s, 1H).
- c) 5-Bromo-3-[(t-butyloxycarbonyl)amino]thiophene-2-carboxylic acid
 2-Bromo-4-(N-t-butyloxycarbonyl)aminothiophene (1.68 g) was stirred in dry THF (45 ml)
 under argon and the solution was cooled to 78 °C. Lithium diisopropylamide (7.55 ml, 2M
 solution) was added dropwise and stirring continued for 3.5 h. Powdered CO₂ (excess) was
 added and the mixture stirred for a further 10 minutes before allowing to warm to room
 temperature. Water (50 ml) was added, the THF was removed in vacuo and the aqueous
 phase was extracted with ethyl acetate (3 x 40 ml). The combined extracts were washed with
 1M hydrochloric acid (50 ml), water (50 ml) and brine (50 ml), dried, filtered and the solvent
 evaporated. The residue was triturated with DCM and the product collected by filtration as a
 pale yellow solid (1.57 g).

MS (ES) 320 (M-H).

¹H NMR (DMSO-D6) 9.38 (s, 1H), 7.79 (s, 1H), 1.42 (s, 9H).

20 d) 5-Bromo-3-(t-butyloxycarbonyl)aminothiophene-2-carboxamide 5-Bromo-3-[(t-butyloxycarbonyl)amino]thiophene-2-carboxylic acid (0.80 g) was stirred in acetonitrile (80 ml). Hydroxybenztriazole (1.41 g) and 1-(3-dimethylaminopropyl)-3ethylcarbodiimide hydrochloride (2.62 g) were added and stirring continued at room temperature for 10 min. Concentrated aqueous ammonia solution (8 ml) was added and the 25 reaction mixture was heated to reflux for 1 h. The acetonitrile was removed by evaporation. Water (100 ml) was added and the mixture was sonicated and triturated. The resultant offwhite solid was then collected by filtration, washed with water and dried under vacuum (0.763 g).

MS (ES) 319 (M-H).

30 ¹H NMR (DMSO-D6) 1.45 (s, 9H), 7.63 (brs, 2H), 7.78 (s, 1H), 10.40 (s, 1H).

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3-Amino-5-bromothiophene-2-carboxamide

5-Bromo-3-(t-butyloxycarbonyl)aminothiophene-2-carboxamide (0.76 g) was stirred in DCM (30 ml). Trifluoroacetic acid (5 ml) was added, the solution was stirred at room temperature

5 for 1 h, poured into saturated aqueous sodium hydrogen carbonate solution (200 ml) and extracted with DCM (3 x 100 ml). The combined extracts were washed with brine (150 ml), dried, filtered and evaporated to give a yellow solid (0.511 g). MS (ES) 221 (M+H)⁺.

¹H NMR (DMSO-D6) 6.50 (bs, 2H), 6.69 (s, 1H), 6.87 (bs, 2H).

10

3-[(Aminocarbonyl)amino-5-bromothiophene-2-carboxamide

3-Amino-5-bromothiophene-2-carboxamide (0.25 g) was stirred in anhydrous THF (10 ml), cooled to 0 °C and trichloroacetylisocyanate (0.148 ml) added dropwise. The mixture was allowed to warm to ambient temperature, stirred for 1.5 h and 2M ammonia in methanol 15 (16 ml) added. After 1.5 h, the solvents were evaporated and the residue triturated with diethyl ether and dried in vacuo to give the title compound as a yellow solid (0.26 g). MS (ES) 264 (M+H)⁺.

¹H NMR (DMSO-D6) 6.63 (bs, 2H), 7.41 (bs, 2H), 7.97 (s, 1H), 10.02 (s, 1H).

- 3-[(Aminocarbonyl)amino]-5-[4-formylphenyl]thiophene-2-carboxamide 20 g) 3-[(Aminocarbonyl)amino]-5-bromothiophene-2-carboxamide (2 g) was stirred in DME (200 ml) and saturated aqueous sodium bicarbonate solution (40 ml), and 3-formylphenyl boronic acid (1.7 g) was added. The flask was flushed with argon, and tetrakis-(triphenylphosphine)palladium(0) (0.878 g) was then added. The reaction was stirred 25 at 90 °C for 2 h, then cooled and evaporated under reduced pressure. The residue was treated with DCM (200 ml) and saturated aqueous sodium bicarbonate solution (100 ml) and stirred for 20 min. The resulting solid was then isolated by filtration, and purified by sonication in ethanol (100 ml) and the solid isolated by filtration, giving the product as an off white solid (1.53 g).
- 30 MS (ES) 288 (M-H). ¹H NMR (DMSO-D6) 6.68 (s, 2H), 7.52 (s, 2H), 7.67-7.75 (m, 1H), 7.90-7.98 (m, 2H), 8.13 (s, 1H), 8.37 (s, 1H), 10.03-10.12 (m, 2H).

h) 3-[(Aminocarbonyl)amino]-5-[4-{[N-(4-fluorobenzyl)-N-methylamino]methyl} phenyl]thiophene-2-carboxamide

The title compound was made from 3-[(aminocarbonyl)amino]-5-[4-formylphenyl]thiophene-

5 2-carboxamide using the general method of Example 8.

 $MS (ES) 413 (M+H)^{+}$.

¹H NMR (DMSO-D6) 2.09 (s, 3H), 3.48-3.56 (m, 4H), 6.64 (s, 2H), 7.12-7.21 (m, 2H), 7.34-7.50 (m, 6H), 7.59 (s, 2H), 8.24 (s, 1H), 10.07 (s, 1H).

10 The compounds of Examples 38 to 55 were prepared from 3-[(aminocarbonyl)amino]-5-(4-formylphenyl)thiophene-2-carboxamide and the appropriate amine using the general method of Example 8.

Example 38

15 <u>3-[(Aminocarbonyl)amino]-5-[4-{[N-(2-{pyridin-2-yl}ethyl)methylamino]methyl}phenyl]</u> thiophene-2-carboxamide

 $MS (ES) 410 (M+H)^{+}$.

¹H NMR (DMSO-D6) 2.21 (s, 3H), 2.72 (t, 2H), 2.93 (t, 2H), 3.56 (s, 2H), 6.63 (s, 2H), 7.17-7.22 (m, 1H), 7.26-7.34 (m, 3H), 7.43 (s, 2H), 7.54 (d, 2H), 7.66-7.73 (m, 1H), 8.22 (s, 1H),

20 8.46 (d, 1H), 10.06 (s, 1H).

Example 39

3-[(Aminocarbonyl)amino]-5-[4-{[N-(pyridin-2-ylmethyl)methylamino]methyl}phenyl] thiophene-2-carboxamide

25 MS (ES) 396 (M+H)⁺.

¹H NMR (DMSO-D6) 2.10 (s, 3H), 3.56 (s, 4H), 6.64 (s, 2H), 7.36-7.50 (m, 5H), 7.60 (d, 2H), 7.77 (d, 1H), 8.24 (s, 1H), 8.45-8.59 (m, 2H), 10.06 (s, 1H).

Example 40

30 <u>3-[(Aminocarbonyl)amino]-5-[4-{[N-benzyl-N-methylamino]methyl}phenyl]thiophene-2-carboxamide</u>

MS (ES) 395 (M+H)⁺.

¹H NMR (DMSO-D6) 2.10 (s, 3H), 3.49-3.57 (m, 4H), 6.60 (s, 2H), 7.22-7.29 (m, 1H), 7.31-7.48 (m, 8H), 7.60 (d, 2H), 8.23 (s, 1H), 10.06 (s, 1H).

Example 41

5 <u>3-[(Aminocarbonyl)amino]-5-[4-{[N-(2-methoxyethyl)ethylamino]methyl}phenyl] thiophene-</u> 2-carboxamide

MS (ES) 377 (M+H)+.

¹H NMR (DMSO-D6) 0.99 (t, 3H), 2.50 (2H, obscured), 2.61 (t, 2H), 3.23 (s, 3H), 3.43 (t, 2H), 3.62 (s, 2H), 6.60 (s, 2H), 7.34-7.47 (m, 4H), 7.57 (d, 2H), 8.23 (s, 1H), 10.06 (s, 1H).

10

Example 42

3-[(Aminocarbonyl)amino]-5-[4-{[(N-{2-methoxyethyl})methylamino]methyl}phenyl] thiophene-2-carboxamide

MS (ES) 363 (M+H)⁺.

15 ¹H NMR (DMSO-D6) 2.18 (s, 3H), 2.53-2.59 (m, 2H), 3.24 (s, 3H), 3.47 (t, 2H), 3.53 (s, 2H), 6.60 (s, 2H), 7.34-7.48 (m, 4H), 7.58 (d, 2H), 8.23 (s, 1H), 10.06 (s, 1H).

Example 43

3-[(Aminocarbonyl)amino]-5-[4-{[N-benzyl-N-(2-cyanoethyl)amino]methyl}

20 phenyl]thiophene-2-carboxamide

 $MS (ES) 434 (M+H)^{+}$.

¹H NMR (DMSO-D6) 2.63-2.77 (m, 4H), 3.60-3.67 (m, 4H), 6.60 (s, 2H), 7.23-7.29 (m, 1H), 7.32-7.46 (m, 6H), 7.48 (d, 2H), 7.60 (d, 2H), 8.23 (s, 1H), 10.06 (s, 1H).

25 Example 44

3-[(Aminocarbonyl)amino]-5-[4-{[N-(2-cyanoethyl)-N-methylamino]methyl}phenyl] thiophene-2-carboxamide

 $MS (ES) 358 (M+H)^{+}$.

¹H NMR (DMSO-D6) 2.19 (s, 3H), 2.62-2.74 (m, 4H), 3.57 (s, 2H), 6.59 (s, 2H), 7.35-7.46 (m, 4H), 7.59 (d, 2H), 8.23 (s, 1H), 10.06 (s, 1H).

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Example 45

3-[(Aminocarbonyl)amino]-5-[4-{[N-isopropyl-N-(2-methoxyethyl)amino]methyl}phenyl] thiophene-2-carboxamide

MS (ES) 391 (M+H)⁺.

5 ¹H NMR (DMSO-D6) 0.99 (d, 6H), 2.57 (t, 2H), 2.85-2.93 (m, 1H), 3.18 (s, 3H), 3.30 (2H obscured), 3.60 (s, 2H), 6.60 (s, 2H), 7.34-7.45 (m, 4H), 7.56 (d, 2H), 8.21 (s, 1H), 10.06 (s, 1H).

Example 46

10 3-[(Aminocarbonyl)amino]-5-[4-{[(3-methoxybenzyl)amino]methyl}phenyl]thiophene-2carboxamide

MS (ES) 411 $(M+H)^{+}$.

¹H NMR (DMSO-D6) 3.65-3.79 (m, 7H), 6.60 (s, 2H), 6.77-6.83 (m, 1H), 6.89-6.98 (m, 2H), 7.23 (t, 1H), 7.39 (s, 2H), 7.44 (d, 2H), 7.58 (d, 2H), 8.23 (s, 1H), 10.06 (s, 1H).

15

Example 47

3-[(Aminocarbonyl)amino]-5-[4-{[N-(2-methoxyethyl)-N-(pyridin-2-

yl)methylamino]methyl}phenyl]thiophene-2-carboxamide

 $MS (ES) 440 (M+H)^{+}$.

20 ¹H NMR (DMSO-D6) 2.66 (t, 2H), 3.20 (s, 3H), 3.46 (t, 2H), 3.70 (s, 2H), 3.76 (s, 2H), 6.60 (s, 2H), 7.22-7.28 (m, 1H), 7.39 (s, 2H), 7.43-7.61 (m, 5H), 7.74-7.82 (m, 1H), 8.23 (s, 1H), 8.46-8.51 (m, 1H), 10.06 (s, 1H).

Example 48

25 3-[(Aminocarbonyl)amino]-5-[4-{[N-(3,5-dimethyl-1H-pyrazol-4-yl)methyl]methylamino] methyl}phenyl]thiophene-2-carboxamide

MS (ES) 413 (M+H)⁺.

¹H NMR (DMSO-D6) 2.01 (s, 3H), 2.07-2.16 (m, 6H), 3.23 (s, 2H), 3.44 (s, 2H), 6.60 (s, 2H), 7.33-7.44 (m, 4H), 7.58 (d, 2H), 8.23 (s, 1H), 10.06 (s, 1H).

30

Example 49

3-[(Aminocarbonyl)amino]-5-[4-{([N-[3-methylisoxazol-5-yl]methyl)methylamino)methyl}phenyl]thiophene-2-carboxamide

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 $MS (ES) 400 (M+H)^{+}$.

¹H NMR (DMSO-D6) 2.18 (s, 3H), 2.23 (s, 3H), 3.57 (s, 2H), 3.71 (s, 2H), 6.29 (s, 1H), 6.60 (s, 2H), 7.36-7.47 (m, 4H), 7.60 (d, 2H), 8.24 (s, 1H), 10.06 (s, 1H).

5 Example 50

3-[(Aminocarbonyl)amino]-5-[4-{[N-(2-hydroxyethyl)methylamino]methyl}phenyl] thiophene-2-carboxamide

MS (ES) 349 $(M+H)^{+}$.

¹H NMR (DMSO-D6) 2.17 (s, 3H), 2.45 (t, 2H), 3.47-3.57 (m, 4H), 4.34-4.39 (m, 1H), 6.60 (s, 2H), 7.32-7.46 (m, 4H), 7.57 (d, 2H), 8.23 (s, 1H), 10.06 (s, 1H).

Example 51

3-[(Aminocarbonyl)amino]-5-[4-{[(2-methoxyethyl)amino]methyl}phenyl]thiophene-2-carboxamide

15 MS (ES) 349 (M+H)⁺.

¹H NMR (DMSO-D6) 2.69 (t, 2H), 3.25 (s, 3H), 3.42 (t, 2H), 3.77 (s, 2H), 6.60 (s, 2H), 7.34-7.47 (m, 4H), 7.58 (d, 2H), 8.23 (s, 1H), 10.06 (s, 1H).

Example 52

20 <u>3-[(Aminocarbonyl)amino]-5-[4-{[N-(1,1-dioxidotetrahydro-3-thienyl)methylamino]methyl}</u> phenyl]thiophene-2-carboxamide

MS (ES) 423 (M+H)⁺.

¹H NMR (DMSO-D6) 2.02-2.19 (m, 4H), 2.28-2.39 (m, 1H), 3.01-3.14 (m, 2H), 3.21-3.38 (2H obscured), 3.44-3.69 (m, 3H), 6.60 (s, 2H), 7.33-7.47 (m, 4H), 7.59 (d, 2H), 8.23 (s, 1H),

25 10.06 (s, 1H).

Example 53

3-[(Aminocarbonyl)amino]-5-[4-{[N-benzyl-N-(2-hydroxyethyl)amino]methyl}phenyl] thiophene-2-carboxamide

30 MS (ES) 425 (M+H)⁺.

¹H NMR (DMSO-D6) 2.57 (t, 2H), 3.43-3.50 (m, 2H), 3.59-3.64 (m, 2H), 3.70 (s, 2H), 4.35-4.40 (m, 1H), 6.60 (s, 2H), 7.27-7.42 (m, 7H), 7.46 (d, 2H), 7.58 (d, 2H), 8.22 (s, 1H), 10.06 (s, 1H).

Example 54

3-[(Aminocarbonyl)amino]-5-[4-{[(tetrahydrofuran-2-ylmethyl)amino]methyl}phenyl] thiophene-2-carboxamide

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5 MS (ES) 375 (M+H)⁺.

¹H NMR (DMSO-D6) 1.47-1.59 (m, 1H), 1.73-1.95 (m, 4H), 3.55-3.77 (m, 5H), 3.84-3.94 (m, 1H), 6.60 (s, 2H), 7.34-7.51 (m, 4H), 7.56 (d, 2H), 8.22 (s, 1H), 10.06 (s, 1H).

Example 55

10 <u>.K3-[(Aminocarbonyl)amino]-5-[4-{[(2-methoxy-2-methyl)propylamino]methyl}phenyl]</u> thiophene-2-carboxamide

 $MS (ES) 377 (M+H)^{+}$.

¹H NMR (DMSO-D6) 1.09 (s, 6H), 2.42 (s, 2H), 3.04 (s, 3H), 3.73 (s, 2H), 6.60 (s, 2H), 7.31-7.44 (m, 4H), 7.54 (d, 2H), 8.19 (s, 1H), 10.03 (s, 1H).

15

Example 56

2-[(Aminocarbonyl)amino]-5-[4-{[N-(2-methoxyethyl)methylamino]methyl}phenyl]
thiophene-3-carboxamide

- 20 a) N-(4-Bromobenzyl)-2-methoxy-N-methylethanamine
 - 4-Bromobenzylbromide (1.02 g) and N-(2-methoxyethyl)methylamine (0.73 g) were stirred in DMF (20 ml) for 16 h at ambient temperature. The reaction mixture was then partitioned between diethyl ether (40 ml) and water (40 ml). The aqueous phase was extracted further with diethyl ether (40 ml) and the combined organics were washed with water (50 ml), dried,
- 25 concentrated *in vacuo* and purified by column chromatography, eluting with a gradient of ethyl acetate (0 to 50%) in *iso*-hexane to give the product as a yellow oil (0.67 g).

 MS (ES) 258 (M+H)⁺.

¹H NMR (DMSO-D6) 2.10 (s, 3H), 2.45 (m, 2H), 3.20 (s, 3H), 3.40 (m, 4H), 7.21 (m, 2H), 7.45 (m, 2H).

30

b) The title compound was prepared from N-(4-bromobenzyl)-2-methoxy-N-methylethanamine (0.632 g) and 2-(aminocarbonyl)amino-5-bromo-thiophene-3-carboxamide

(0.215 g) in a similar manner to Example 3 (b). The product was obtained directly from the work-up as a brown solid (0.142 g).

MS (ES) 363 (M+H)+.

¹H NMR (DMSO-D6) 2.15 (s, 3H), 2.50 (t, 2H), 3.20 (s, 3H), 3.45 (m, 4H), 6.90 (s, 2H), 7.25 (m, 3H), 7.42 (d, 2H), 7.62 (m, 2H), 10.96 (s, 1H).

Example 57

2-[(Aminocarbonyl)amino]-5-[4-{(N,N-diethylamino)methyl}phenyl]thiophene-3-carboxamide

10

2-[(Aminocarbonyl)amino]-5-[4-formylphenyl]thiophene-3-carboxamide (0.1 g) was stirred in a mixture of DME (10 ml) and DMA (5 ml). Diethylamine (0.2 ml) was added, followed by trimethyl orthoformate (5 ml) and acetic acid (0.5 ml). The reaction was stirred at 80 °C for 20 min, and then polymer-supported cyanoborohydride (0.45 g) was added. The reaction was
15 stirred at 80 °C for a further 2 h, and then polymer-supported isocyanate (0.5 g) was added. The resins were removed by filtration, and the filtrate passed through a 5 g SCX column, washing with methanol (25 ml). The product was eluted using 1M methanolic ammonia (45 ml), this solution was evaporated to dryness under reduced pressure and the residue purified by chromatography on silica, eluting with DCM/methanol (9:1), to give the product as an off-white solid (0.012 g).

 $MS (ES) 347 (M+H)^{+}$

¹H NMR (DMSO-D6) 0.95 (m, 6H), 2.55 (m, 4H), 3.50 (s, 2H), 6.90 (s, 2H), 7.25 (s, 1H), 7.30 (d, 2H), 7.45 (d, 2H), 7.70 (m, 2H), 11.00 (s, 1H).

25 Example 58

2-[(Aminocarbonyl)amino]-5-[4-{([N-(2-cyanoethyl)-N-methylamino]methyl}phenyl] thiophene-3-carboxamide

The title compound was prepared using the general method of Example 57.

30 MS (ES) 358 (M+H)⁺.

¹H NMR (DMSO-D6) 2.20 (s, 3H), 2.60 (m, 2H), 2.75 (m, 2H), 3.55 (s, 2H), 6.90 (s, 2H), 7.30 (s, 1H), 7.40 (d, 2H), 7.55 (d, 2H), 7.70 (s, 1H), 7.75 (s, 1H), 11.00 (s, 1H).

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Example 59

2-[(Aminocarbonyl)amino]-5-[4-{[(N-benzyl-N-cyanoethylamino]methyl}phenyl] thiophene-3-carboxamide

5

The title compound was prepared using the general method of Example 57. MS (ES) 434 (M+H)⁺.

¹H NMR (DMSO-D6) 2.65 (m, 2H), 2.75 (m, 2H), 3.6 (s, 4H), 6.90 (s, 2H), 7.20 – 7.35 (m, 6H), 7.40 (d, 2H), 7.55 (d, 2H), 7.65 (s, 1H), 7.75 (s, 1H), 11.00 (s, 1H).

10

Example 60

2-[(Aminocarbonyl)amino]-5-[4-{[N-(2-hydroxyethyl)-N-methylamino]methyl}phenyl] thiophene-3-carboxamide

- 2-[(Aminocarbonyl)amino]-5-[4-formylphenyl]thiophene-3-carboxamide (0.1 g) was stirred in a mixture of DME (10 ml) and DMA(5 ml). 2-(Methylamino)ethanol (0.13 g) was added, followed by trimethyl orthoformate (5 ml) and acetic acid (0.5 ml). The reaction was stirred at 80 °C for 20 min, and then polymer-supported cyanoborohydride (0.45 g) was added. The reaction was stirred at 80 °C for a further 2 h, and then polymer-supported benzaldehyde (0.5
- g) was added. The resins were removed by filtration and the filtrate was passed through a 5 g SCX column, washing with methanol (25 ml). The product was eluted using 1M methanolic ammonia (45 ml) and this solution was evaporated to dryness under reduced pressure. Purification by chromatography on silica, eluting with DCM/methanol (9:1), gave the product as an off-white solid (0.072 g).
- 25 MS (ES) 349 (M+H)⁺.

¹H NMR (DMSO-D6) 2.15 (s, 3H), 2.45 (m, 2H), 3.50 (m, 4H), 4.35 (t, 1H), 6.90 (s, 2H), 7.25 - 7.40 (m, 3H), 7.50 (d, 2H), 7.70 (s, 1H), 7.75 (s, 1H), 11.00 (s, 1H).

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Example 61

2-[(Aminocarbonyl)amino]-5-[4-{([N-benzyl-N-(2-hydroxyethyl)]amino)methyl}phenyl] thiophene-3-carboxamide

5

The title compound was prepared using the general method of Example 60.

MS (ES) 425 (M+H)⁺.

¹H NMR (DMSO-D6) 2.45 (m, 2H), 3.50 (m, 2H), 3.60 (m, 4H), 4.40 (t, 1H), 6.90 (s, 2H), 7.20 - 7.40 (m, 8H), 7.50 (d, 2H), 7.65 (s, 1H), 7.70 (s, 1H), 11.00 (s, 1H).

10

Example 62

2-[(Aminocarbonyl)amino]-5-[4-{(bis-[2-hydroxyethyl]amino)methyl}phenyl]thiophene-3-carboxamide

15 The title compound was prepared using the general method of Example 60.
MS (ES) 379 (M+H)⁺.

¹H NMR (DMSO-D6) 2.55 (m, 4H), 3.45 (m, 4H), 3.60 (s, 2H), 4.35 (m, 2H), 6.90 (s, 2H), 7.25 (s, 1H), 7.35 (d, 2H), 7.45 (d, 2H), 7.65 (s, 1H), 7.75 (s, 1H), 11.00 (s, 1H).

Pharmacological Evaluation of Compounds

20

IKK-2 Filter Kinase Assay

Compounds were tested for inhibition of IKK-2 using a filter kinase assay. The test compounds were dissolved to 10 mM in dimethylsulphoxide (DMSO). The compounds were then diluted 1 in 40 in kinase buffer (50 mM Tris, pH 7.4 containing 0.1 mM EGTA, 0.1 mM sodium orthovanadate and 0.1% β-mercaptoethanol). 1 in 3 serial dilutions were made from this solution with 2.5% DMSO in kinase buffer. 20 μl of compound dilution was added to wells of a 96 well plate in duplicate. 20 μl 2.5% DMSO in kinase buffer instead of compound was added to control wells (0% inhibition). 20 μl 0.5 M EDTA was added instead of compound to background wells (100 % inhibition).

 $10\,\mu l$ of a mixture of magnesium acetate, unlabelled ATP, and ^{33}P -labelled ATP was added to each well made such that the final concentration was $10\,\mathrm{mM}$ magnesium acetate, 1

uM ATP and 0.1 uCi ³³P ATP. 20 ul of a mixture of IKK-2 (0.15 µg/well), 1-53 GST-IkB (0.5 µg/well) and bovine serum albumin (BSA) (8.5 µg/well) was added to each well to start the reaction. The final reaction volume was 50 µl.

The kinase reactions were incubated at 21 °C for 80 minutes and the reaction stopped 5 by precipitating the protein by the addition of an equal volume (50 µl) of 20 % trichloroacetic acid (TCA). The precipitate was allowed to form for 10 minutes and then filtered onto a GF/C unifilter 96 well plate. Each filter was washed twice with approximately 1 ml 2 % TCA. The filter plate was dried at 30-40 °C for 60 minutes, 20 µl scintillant was added to each well and the plate sealed and radioactivity counted on a Packard Topcount microplate scintillation 10 counter.

When tested in the above assay, the compounds of Examples 1 to 62 gave IC₅₀ values of less than $10\,\mu\text{M}$ indicating that they are expected to show useful therapeutic activity.

IKK-1 Filter Kinase Assay

25

15 The selectivity of compounds was assessed by testing them for inhibition of IKK-1 using a filter kinase assay. The assay conditions were identical to the IKK-2 filter kinase assay except that a mixture of IKK-1 (0.25 µg/well) and 1-53 GST IkB (9 µg/well) was added to each well to start the reaction.

20 Inhibition of LPS-induced TNFα production by PBMCs

The effect of test compounds on nuclear factor kappa B (NFκB) activation in cells was assessed by measuring inhibition of tumour necrosis factor alpha (TNFa) production by human peripheral blood mononuclear cells (PBMCs) stimulated by bacterial lipopolysaccharide (LPS).

Human blood (250 ml), anticoagulated with heparin, was collected from healthy volunteers. Aliquots of blood (25 ml) were layered on 20 ml Lymphoprep (Nycomed) in 50 ml polypropylene centrifuge tubes. The tubes were centrifuged (Sorval RT600B) at 2,500 rpm for 30 minutes. The cloudy layer containing PBMCs was collected with a fine tipped Pasteur pipette, transferred into 8 clean polypropylene centrifuge tubes (approximately 10 ml per tube) 30 and diluted to 50 ml with phosphate-buffered saline (PBS). These tubes were centrifuged at 2,000 rpm for 8 minutes. PBS (10 ml) was added to each cell pellet and the cells were gently re-suspended. The cells were pooled in 4 centrifuge tubes, PBS was added to each tube to

make the volume up to 50 ml and the tubes were centrifuged at 1,400 rpm for 8 minutes. The cell pellets were again re-suspended in 10 ml PBS, pooled in 2 centrifuge tubes, the volume made up to 50 ml with PBS and the tubes centrifuged at 900 rpm for 10 minutes.

The final cell pellets were gently re-suspended in 10 ml tissue culture medium (RPMI containing 1% heat-inactivated human serum, L-glutamine and penicillin and streptomycin), combined into 1 tube and the volume made up to 30 ml with RPMI medium. The cells were counted and the cell suspension was diluted to 2.6 x 10⁶ cells/ml.

Test compounds were dissolved in DMSO to 10 mM and diluted 1 in 250 (40 µM) with RPMI medium. The compounds were then serially diluted 1 in 3 with 0.4% DMSO in RPMI medium. Aliquots of test compound dilutions (50 µI) were transferred to the wells of a 96-well plate. Control wells contained 0.4% DMSO in RPMI instead of compound.

Aliquots of the cell suspension (100 μl) were added to each well and the plates incubated at 37°C for 30 minutes. 50 μl of 40 μg/ml LPS (Sigma, L-4130) was added to wells to stimulate TNFα production by the cells and the plates were incubated overnight at 37°C.

RPMI medium (50 μl) was added to negative control wells instead of LPS. The final incubation volume was 200 μl.

Plates were centrifuged for 4 minutes at 1,200 rpm and supernatants were removed for measurement of TNFa concentration. Viability of the remaining cell pellet was measured using WST-1 reagent (Boehringer Mannheim, 1044807). 100 µl RPMI medium containing 10 µl WST-1 reagent was added to each well and the plates were incubated for 0.5 to 3 h. The absorbance at 450 nm was then measured using a 96-well plate spectrophotometer.

TNFα in the supernatants (freshly harvested or stored frozen at -20°C) were measured using an enzyme-linked immunosorbant assay (ELISA). The ELISA plate was prepared by coating the wells of a 96 well plate with a sheep anti-human TNFα monoclonal antibody (100 µl of lµg/ml antibody diluted in coating buffer; 0.5 M carbonate/bicarbonate buffer, pH 9.6 containing 0.2 g/l sodium azide) and incubating overnight at 4°C. Blank wells were not coated. The wells were washed once with 0.1% BSA in PBS containing 0.05% Tween (PBS/Tween) then incubated for 1 h at room temperature with 1% BSA in coating buffer (200 30 µl). The wells were then washed 3 times with 0.1% BSA in PBS/Tween.

The samples of supernatant from the PBMC incubation were diluted 1 in 3 with 1% BSA in PBS/Tween. 100 µl aliquots of these dilutions were added to the ELISA plate. Other

wells contained 100 μ1 TNFα standard (10, 3.3, 1.1, 0.37, 0.12, 0.04, 0.014 and 0 ng/ml). The ELISA plate was incubated at room temperature for 2 h before the wells were washed 3 times with 0.1% BSA in PBS/Tween. A rabbit anti-human TNFa antibody (100 μl of a 2.5 μg/ml solution) was added to each well and the plate incubated at room temperature for 1.5 h. The wells were then washed 3 times with 0.1% BSA in PBS/Tween. Goat anti-rabbit IgG-horse radish peroxidase conjugate (ICN, 674371; 100 μl of a 1 in 10,000 dilution) was added to each well and the plate incubated at room temperature for 1.5 h. The wells were washed 3 times with 0.1% BSA in PBS/Tween.

Peroxidase substrate was prepared by dissolving a 1 mg TMB tablet (Sigma, T-5525) in 100 µl DMSO (100 µl) and adding this and 36 µl UHPO (BDH, 30559; 1 g tablet dissolved in 25 ml distilled water) to 10 ml 0.1M citrate/acetate buffer, pH6. 100 µl substrate was added to each well and the plate incubated in the dark at room temperature for approximately 30 minutes. The reaction was stopped by adding 25 µl 2 M sulphuric acid to each well. The absorbance at 450 nm was measured in a 96 well plater spectrophotometer.

15 Results

Compound	Inhibition of IKK-2 IC ₅₀ (μM)	Activity in PBMC Assay IC ₅₀ (μΜ)
Example 1	0.0036	0.42
Example 5	0.013	0.12
Example 56	0.066	0.45
Example 61	0.00056	0.34
Example 80, WO 01/58890	0.2	1.01
Example 82, WO 01/58890	0.26	1.15
Example 77, WO 01/58890	0.32	1.47

CLAIMS

1. A compound of formula (I)

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$$\begin{array}{c|c} & & & & \\ & & & & \\ & & & & \\$$

wherein

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10 R¹ represents H or CH₃;

R² represents hydrogen, halogen, cyano, C1 to 2 alkyl, trifluoromethyl or C1 to 2 alkoxy;

 R^3 and R^4 independently represent H or CH_3 ;

or the group CR3R4 together represents a C3 to 6 cycloalkyl ring;

A represents a six-membered aromatic ring optionally incorporating one or two nitrogen atoms; and the group -CR³R⁴-X-R⁵ is bonded to ring A in the 4-position relative to the 20 thiophene ring;

X represents NR⁶;

R⁵ represents H, C1 to 6 alkyl, C2 to 6 alkenyl or C3 to 6 cycloalkyl; said cycloalkyl group optionally incorporating one heteroatom selected from O, S(O)_n or NR⁷; said alkyl group

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being optionally further substituted by one or more groups selected independently from CN, OH, C1 to 4 alkoxy, F, a C5 to 10 monocyclic or bicyclic aromatic ring system optionally incorporating one or two heteroatoms independently selected from O, S and N, and said ring system being optionally further substituted by one or more substituents selected independently from halogen, C1 to 2 alkyl, C1 to 2 alkoxy or CF₃; or said alkyl being optionally further substituted by a C5 to 6 cycloalkyl ring that optionally incorporates a heteroatom selected from O, S(O)_m or NR⁸ and/or a carbonyl group and is optionally further substituted by OH;

R⁶ represents H or C1 to 6 alkyl; said alkyl group being optionally further substituted by CN, OH, C1 to 4 alkoxy or one or more fluoro atoms;

n and m independently represent an integer 0, 1 or 2;

R⁷ and R⁸ independently represent H or C1 to 2 alkyl;

and pharmaceutically acceptable salts thereof.

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- 2. A compound of formula (I), according to Claim 1, wherein R¹ represents H.
- 20 3. A compound of formula (I), according to Claim 1 or Claim 2, in which A represents optionally substituted phenyl.
 - 4. A compound of formula (I), according to any one of Claims 1 to 3, in which R³ and R⁴ each represent H.
 - 5. A process for the preparation of a compound of formula (I), according to any one of Claims 1 to 4, which comprises:
 - (a) reaction of a compound of formula (II):

$$R^{1}$$
 NH_{2}
 O
 NH_{2}
 $CR^{3}R^{4}$
 X
 R^{5}

wherein A, R¹, R², R³, R⁴, R⁵ and X are as defined in Claim 1 with an isocyanate; or

(b) reaction of compound of formula (III)

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wherein A, R², R³, R⁴, R⁵ and X are as defined in Claim 1, with a compound of formula (IV)

10

wherein R1 is as defined in Claim 1 and LG represents a leaving group; or

15

(c) reaction of compound of formula (V)

$$\begin{array}{c|c}
R^2 & LG \\
& CR^3R^4 & (V)
\end{array}$$

wherein A, R², R³, R⁴, R⁵ and X are as defined in Claim 1 and LG represents a leaving group,
5 with a compound of formula (VI)

wherein R1 is as defined in Claim 1; or

10

(d) reaction of compound of formula (VII)

$$\begin{array}{c} & & & & \\ & & & & \\ R^1 & & & & \\ & & & & \\ NH_2 & & & \\ & & & \\ & & & \\ R^2 & & & \\ & & & \\ & & & \\ R^2 & & & \\ & & & \\ & & & \\ & & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ &$$

wherein A, R¹, R², R³ and R⁴ are as defined in Claim 1, and LG represents a leaving group, 15 with an amine of formula R⁵R⁶NH, wherein R⁵ and R⁶ are as defined in Claim 1; or

(e) reaction of compound of formula (VIII)

$$\begin{array}{c|c} & & & & \\ & & & & \\ R^{1} & & & & \\ & & & \\ NH_{2} & & & \\ & & & \\ CR^{3} & & \\ 0 & & \\ \end{array}$$

wherein A, R¹, R² and R³ are as defined in Claim 1, with an amine of formula R⁵R⁶NH wherein R⁵ and R⁶ are as defined in Claim 1, under reductive amination conditions; or

(f) reaction of a compound of formula (IX)

$$R^{2}$$

$$R^{2}$$

$$R^{3}$$

$$R^{4}$$

$$NH_{5}$$

$$NH_{5}$$

$$NH_{2}$$

$$NH_{2}$$

$$NH_{2}$$

$$NH_{2}$$

wherein R¹, R², R³, R⁴, R⁵ and A are as defined in Claim 1,

10 with an aldehyde or ketone under reductive amination conditions;

and where necessary converting the resultant compound of formula (I), or another salt thereof, into a pharmaceutically acceptable salt thereof; or converting the resultant compound of formula (I) into a further compound of formula (I); and where desired converting the resultant compound of formula (I) into an optical isomer thereof.

6. A pharmaceutical composition comprising a compound of formula (I), or a pharmaceutically acceptable salt thereof, as claimed in any one of claims 1 to 4 in association with a pharmaceutically acceptable adjuvant, diluent or carrier.

7. A pharmaceutical composition adapted for administration by inhalation or insufflation. comprising a compound of formula (I), or a pharmaceutically acceptable salt thereof, as claimed in any one of claims 1 to 6 in association with a pharmaceutically acceptable adjuvant, diluent or carrier.

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8. A process for the preparation of a pharmaceutical composition as claimed in Claim 6 which comprises mixing a compound of formula (I), or a pharmaceutically acceptable salt thereof, as claimed in any one of claims 1 to 4 with a pharmaceutically acceptable adjuvant, diluent or carrier.

- 9. A compound of formula (I), or a pharmaceutically-acceptable salt thereof, as claimed in any one of claims 1 to 4 for use in therapy.
- Use of a compound of formula (I), or a pharmaceutically acceptable salt thereof, as
 claimed in any one of claims 1 to 4 in the manufacture of a medicament for use in the treatment or prophylaxis of diseases or conditions in which inhibition of IKK-2 activity is beneficial.
- 11. Use of a compound of formula (I), or a pharmaceutically acceptable salt thereof, as
 20 claimed in any one of claims 1 to 4 in the manufacture of a medicament for use in the treatment or prophylaxis of inflammatory disease.
 - 12. The use as claimed in Claim 11 wherein the disease is rheumatoid arthritis.
- 25 13. The use as claimed in Claim 11 wherein the disease is chronic obstructive pulmonary disease.
 - 14. The use as claimed in Claim 10 wherein the disease is cancer.
- 30 15. A method of treating, or reducing the risk of, diseases or conditions in which inhibition of IKK-2 activity is beneficial which comprises administering to a person suffering from or at risk of said disease or condition a therapeutically effective amount of a compound

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of formula (I), or a pharmaceutically acceptable salt thereof, as claimed in any one of claims 1 to 4.

INTERNATIONAL SEARCH REPORT

PCT/GB2004/000096

a. CLASSIF IPC 7	CO7D333/38 CO7D333/44 CO7D40 A61P35/00	9/12 CO7D413/12 A61K3	31/381	
According to	International Patent Classification (IPC) or to both national class	ification and iPC		
B. FIELDS S	SEARCHED			
IPC 7	cumentation searched (classification system followed by classific CO7D A61K A61P			
	on searched other than minimum documentation to the extent th			
Electronic da	ata base consulted during the international search (name of data	a base and, where practical, search terms used)	
EPO-In	ternal			
C. DOCUME	ENTS CONSIDERED TO BE RELEVANT			
Category •	Citation of document, with indication, where appropriate, of the	e relevant passages	Relevant to claim No.	
Α	WO 01/58890 A (BAXTER ANDREW; ESTEPHEN (GB); FAULL ALAN (GB); CRA) 16 August 2001 (2001-08-16 cited in the application claim 4; examples 77,80,82	JOHNSTONE	1-15	
		•		
Fur	ther documents are listed in the continuation of box C.	Patent family members are listed	i in annex.	
Special categories of cited documents: A document defining the general state of the art which is not considered to be of particular relevance E earlier document but published on or after the international filling date 1.1 document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) O document referring to an oral disdosure, use, exhibition or other means P document upblished prior to the international filling date but later than the priority date claimed Date of the actual completion of the international search Tale document published after the international filling or or priority date and not in conflict with the application cited to understand the principle or theory underlying invention *X* document of particular relevance; the claimed inventive step when the document is take cannot be considered involve an inventive step when the document is take document is combined with one or more other such ments, such combination being obvious to a person in the art. *A* document member of the same patent family Date of mailing of the international filling of the international filling or priority date and not in conflict with the application cited to understand the principle or theory underlying invention *X* document of particular relevance; the claimed inventive step when the document is take cannot be considered involve an inventive step when the document is take to document of particular relevance; the claimed inventive step when the document is take to document of particular relevance; the claimed inventive step when the document is take to considered to hovelve an inventive step when the document is take to considered to hovelve an inventive step when the document is take to considered to hovelve an inventive step when the document is take to considered to hovelve an inventive step when the document is take to considered to hovelve an inventive step whe				
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INTERNATIONAL SEARCH REPORT

PCT/GB2004/000096

Box II Observations where certain claims were found unsearchable (Continuation of Item 2 of first sheet)
This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:
Although claim 15 is directed to a method of treatment of the human/animal body, the search has been carried out and based on the alleged effects of the compounds.
2. Claims Nos.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)
This International Searching Authority found multiple Inventions in this International application, as follows:
·
As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims. .
2. As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. As only some of the required additional search fees were timely paid by the applicant, this international Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the Invention first mentioned in the claims; it is covered by claims Nos.:
Remark on Protest The additional search fees were accompanied by the applicant's protest. No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

PCT/GB2004/000096

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